The K point of view

Concealed HINGES

Krona **Koblenz**

KRONA KOBLENZ

For over 30 years we have been manufacturing adjustable concealed hinges and cutting-edge solutions for doors and furniture.

We plan our success and develop each activity in Coriano, Italy, in Krona Koblenz headquarter. Our Customers' needs are the background of our research.

Our Partners

We support our customers and partners because the best achievements come from their feedback: experience sharing gives us the inspiration to create new solutions and the motivation to push ourselves into new challenges.

Research and Development

Idea planning is a particular and very important phase; for this reason, the development is supported by rapid prototyping machines and certified test benches to obtain the best result.

Patents

We strongly believe in our ideas, this is why many of our products are protected by international patents.

Certifications

The certifications obtained by most of our hinges, according to the most important standards that regulate construction products, demonstrate the quality and reliability of our products.



ONLINE CONSULTING

Are you working on a project and are you looking for a solution or an alternative to a problem?

Do you have doubts about the assembly or adjustment of one of our systems? We have the right service for you!



Book a consultation with one of our experts by fixing the time that best suits you: we will be at your disposal to find a solution at any stage of your project. We will support you in the preliminary phase, in the executive design phase, but also during the installation or after-sales assistance without leaving your customers alone.

BOOK A CONSULTATION







SERVICES FOR YOU

We have designed and created tools and services to simplify the work of those who have decided to apply our products.

Catalogue

The catalogue you are browsing is not just an update of the previous one, but it is a real guide that will help you choosing the hinge that best suits your needs in just a few steps: on its pages we will help you to avoid mistakes and find your perfect hinge among the numerous ones we have in the range which we have divided into 3 series: Performance, Evolution and Classic.

Website

Even our website has become simple: starting from your needs, in a few clicks we will guide you until you get a selection of hinges suitable for your requirements. Try it now!

Design utilities

Simplified design with the new download area where you can download BIM, 3D, 2D CAD and media files, assembly instructions, certifications and much more.

Video tutorial

We care about whoever installs our products: for this reason you can make proper adjustments thanks to our video tutorials. It only takes a minute to get all the information you need!

Online consulting

Do you still have questions or did anything go wrong?

There is a technical sales consultant ready to help you, book a free consultation at our website. We are sure that we will find a suitable solution for you.

Training

News, updates and practical tests directly with the product are possible with our K-Mobile: a car equipped with our product range is on the move throughout the country with our sales technicians who visit our partners.

Interactive PDF catalog

Do you want to get the catalogue always updated? We offer an interactive PDF for easy consultation even from smartphones and laptop. Scan the QR Code and add the link to your favorites to always access the latest version of our catalogue.







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THE FACTORS TO CONSIDER WHEN CHOOSING A HINGE

To identify the correct hinge to install on a door and ensure its efficient functioning, there are various factors to be taken into consideration. The following recommendations are meant to highlight some crucial points to focus attention on and to explain some of the involved principles.

Door weight and dimensions



Hinge spacing



Accessories



Door placing



Certifications





DOOR WEIGHT AND DIMENSIONS

Door weight and dimensions determine the hinge selection.

- The stress on the hinges is due to:
 - Door weight [A]
 - Door width [B]
 - Hinge spacing (explanation on page 11) [C]

As the door weight or width increases, or as the hinge spacing decreases, the hinge is subjected to a greater stress.



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We define hinge spacing as the distance between the center of the top hinge and the center of the bottom hinge on the door leaf, whether or not there are other hinges between them.

⚠ The hinge spacing influences the hinge load capacity. The smaller hinge spacing is, the lower hinge capacity





HINGE SPACING

It's a reference table which determines the maximum hinge capacity based on the door width and hinge spacing.

⚠ In order to maintain the load capacity, it may be required to increase the hinge spacing when the door leaf width is greater than the tested door dimension.

How to read the load capacity table

The Y axis indicates the distance between the hinges and the X axis indicates the door leaf width. By crossing the X and Y axes we get the hinge capacity.

The dimensions highlighted in green in the table below indicate combinations for which the hinge maintains its best performance. In this case capacity 60 kg with 2 hinges.



All Krona Koblenz hinges are tested on IFT certified test benches and according to EAD 020001-01-0405 standard. The data highlighted in orange (center distance, panel width and load capacity) show the characteristics used during the test.

Example of use to maximize the performance

Assuming the installation of 2 K8060 hinges in a door 2100 mm high, 900 mm wide and with a hinge spacing of 1500 mm, a load capacity of 60 kg would be reached.





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By increasing the door leaf width to 1000 mm (leaving the hinge spacing unchanged), the hinge load capacity drops to 54 kg.



To obtain again a 60 kg capacity with a door leaf width of 1000 mm, it is necessary to increase the hinge spacing to at least 1650 mm. If the hinges are already placed at the far end of the door leaf, the load capacity will remain at 54 kg.



Krona Koblenz always recommends increasing the hinge spacing for a minor door sagging over time and a greater hinge resistance.



How many hinges to install

Practical hints highlighting when to install 2, 3 or 4 hinges.

2 hinges

For doors with a height of 2000-2100 mm and a width of up to 900 mm, the installation of 2 hinges is recommended.





3 hinges

The use of 3 hinges is recommended in the following cases:

- doors higher than 2100 mm;
- doors to be installed in a damp environment;
- doors made of thin or light materials;
- door dividing spaces with very different temperatures.

The third hinge, to be installed in the centre, helps to keep the door leaf aligned.



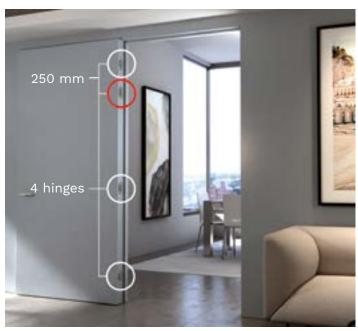




4 hinges

For doors higher than 2100 mm and with a width greater than 900 mm, or for installations in frequently visited public places (for example in schools, hospitals or airports), the installation of 4 hinges is recommended. The fourth hinge works as a support for the upper one, to be installed 250 mm away from the upper hinge.





Performance Series

ACCESSORIES

The accessories we install on the door affect both the performance and the lifetime of the hinge. Below there are some examples of doors with accessories and their relative positioning.

Doors with top closers

If there is a door closer, 3 hinges are required. The third hinge acts as a support for the lower one, to be installed 250 mm away from the upper hinge.

The recommended adjustment of the door closer must be just enough to make it work. The excessive force of the door closer could compromise the functioning of the hinges. Furthermore, if the installed door closer has the "opening limiter*" function, it must be deactivated to ensure the longer lifetime of the hinge.

*Opening limiter is a function of the door closer which allows you to limit the opening of the door to a smaller angle than the one the hinge would allow.



Doors with doorstops or dropdown seals

With one of these accessories, 3 hinges are required. The third hinge works as a support for the lower one, to be installed 250 mm away from the lower positioned hinge.

⚠ The doorstop should be mounted as far away as possible from the door rotation axis. We recommend the installation at a distance of approximately 75% of the door width in the direction of the lock.

The recommended dropdown seal setting must be just enough to make it work. Excessive pressure of the dropdown seal on the floor could compromise the work of the hinges.







DOOR PLACING

There are 2 door placing types to be taken into consideration: public and private. In buildings with a high public flow there is a high working intensity due to the frequent opening and closing. Even if the door weight does not require it, use the hinges with higher load capacity characteristics.





Insight:

In a public environment, hinges make part of category 3 or 4 of the classification table represented by the European standard EN 1935-

In particular:

- Category 3: Heavy use. Hinges applied to doors in the buildings with a high frequency of use by the public or other users, with little care and a high risk of accidents or incorrect use.
- Category 4: Very heavy use. Hinges applied to doors subject to a frequent violent use.

Hinges in a private environment make part of category 1 and 2 of the classification table represented by the European standard EN 1935-2002.

In particular:

- Category 1: Moderate use. Hinges applied to interior doors or windows or other indoor places and in buildings where there is a low frequency of use and a particular care from the side of a user and a low risk of accidents or incorrect use.
- Category 2: Medium use. Hinges applied to interior doors or windows or other indoor places and in buildings where there is a medium frequency of use and a certain amount of care from the side of a user, but where there is a risk of accidents or incorrect





Krona Koblenz hinges are tested according to strict standards which prove the full product correspondence to the best performance parameters.

The certifications provided by Krona Koblenz are obtained according to the most important standards that regulate construction products.

Based on the performance and production processes, Krona Koblenz products have obtained certifications for: Fire resistance, Functional durability, Corrosion resistance, CE and EPD.

Product tests:

- Fire resistance: tests carried out according to the reference standards for doors and closing systems which indicate fire resistance and smoke dispersion control. The acronym EI identifies a construction element which maintains, for a specific time "t", the resistance to flames, hot gases and thermal insulation.

Regulatory standards

EN 1634-1

BS476-22

ANSI/UL 10C

ANSI/UL 10B

CAN /ULC S104

GOST-R53307













Functional durability: indicates the number of cycles, for which full operating efficiency is guaranteed. The test involves moving a door weighing equal to the maximum capacity of a pair of hinges for a given number of cycles. At the end of the cycles, there must be no yielding beyond the limits indicated by the reference standard.

Regulatory standards

EN 1935



EAD 020001-01-0405







- Corrosion resistance: it is a parameter that indicates, according to certain requirements, the degree of resistance to corrosion of door accessories.

The parameter assumes particular importance in the environment with high atmospheric corrosion such as industrial or maritime one.

The European reference standard EN1670 requires the hinges to be subjected to a salt spray treatment for up to 240 hours.

Regulatory standards

EN 1670



- CE: it is a declaration of performance and constancy of performance according to the reference European standards for the product category.

The CE MARK implicitly declares that the product is provided with specific documents, regulatory tests, inspections the conformity of which has been ascertained by a notified body (IFT - Rosenheim). Regular inspection by authorized certification bodies is necessary to maintain the CE mark and verify the conformity of production machines and processes.

Regulatory standards

EOTA procedure as per CPR introduced in 2013





Production process tests:

- EPD - Environmental Product Declaration

DIN ISO 14025



🔼 The certification achieved by the hinge refers to the performance under the specific conditions. This means that a hinge certified for a capacity of 80 kg with the installation of 2 hinges will only be guaranteed by the certification for a capacity of 80 kg even if a third hinge is installed to try to increase the overall capacity.

REGULATORY BODIES









DURABILITY TEST BENCH

The attention we pay to the reliability of the hinges has led us to install test benches, including one certified by IFT, which we use to test ALL the hinges for multiple durability tests in accordance with the Test protocol specified by the regulations EAD_020001-01- 0405, EN1935 and/or EN1191.

Durability test bench:











Hinges made of steel to achieve high performance.

Steel guarantees high mechanical resistance and elastic deformation capacity, characteristics that allow a better response to stress compared to the hinges made of traditional materials and with usual processes. Thanks to the characteristics of steel, the performance series has been also improved in terms of durability, i.e. increased number of use cycles, but also a more stable adjustment over time and an excellent fluidity of movement thanks to its 7 fulcrums.

Atomika hinges are produced with a special cold production process (deep drawing) with low environmental impact compared to other classic hinges.

Characteristics of steel hinges

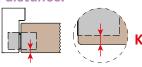
- 1. Easy to adjust (Atomika range has assisted, self-bearing and independent adjustments)
- 2. After the first adjustment, the door alignment is more stable over time compared to zamak classic hinges.
- 3. Lower environmental impact thanks to their cold production process (deep drawing).
- 4. High Functional durability (over 200,000 cycles)
- 5. Greater resistance to mechanical stress compared to classic zamak hinges.
- 6. High Corrosion resistance according, 240 hours salt spray tested according to EN1670.
- 7. Higher Fire resistance compared to the classic zamak hinges.

INDEX

INDEX							
Model	Maximum load capacity	Application	Hinge casing width on door side	K distance	Axis with assisted adjustment	Certifications	Page
ATOMIKA K8000	60 kg		31 mm	max 7 mm	X / Y / Z	c Wus	24
ATOMIKA SLIM K8060	60 kg		24 mm	max 4 mm	X / Y / Z	C ULSTEED	26
ATOMIKA KARAKTER K8080	80 kg 100 kg		28 mm	max 4 mm	X / Y / Z	å C€ c∰us	28
ATOMIKA KARAKTER K8120	120 kg		28 mm	max 4 mm	X / Y / Z	(∰ us usted	30
KUBI7 KINOX K7316	120 kg 140 kg		30 mm	max 4 mm	X / Z	△ c∰us cisted	32

LEGENDA

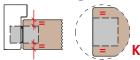
• K distance:



K distance is the distance between the door edge and the hinge edge.

The **K-Max** means is the maximum K-distance that allows the correct rotation of the door from 0 ° to 180 °).

• Centered hinge:



The installation with a hinge centered on the door leaf has the advantage of making the door leaf reversible. You have a centered hinge when the **K distance** is equal to the measurement on the opposite side.

• Maximum load capacity:

The maximum load capacity is referred to a door 2100 mm high, 900 mm wide and with a center to center distance 1540 mm (as the reference legislation specifies). For the measurements that differ from the indicated ones, we suggest reading the range table which you can find on each product page.

• Axis with assisted adjustment:

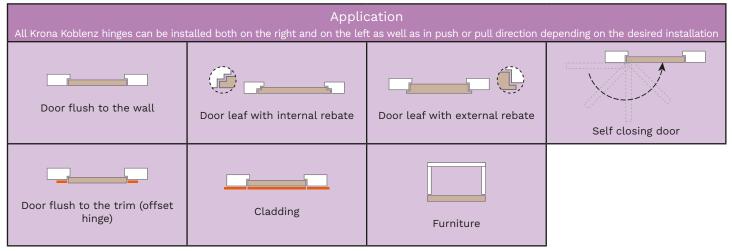
All Krona Koblenz hinges are adjustable on the 3 axes (3D): X, Y, Z. Some of these adjustments are assisted while others are manual. The index table indicates the axes with the assisted adjustment.

• Certifications:

- **(** European reference and the constancy of performance according to the European reference regulations for the product category (insights to the Certifications Chapter);
- IFT Rosenheim laboratory which certified the conformity of the hinges to the tests necessary for the CE marking or durability tests;
- 谥 Fire certification according to **EN 1634-1** and/or **BS476-22**;
- culture Certification of conformity for the American and Canadian market according to the reference standards;
- Certification of conformity to reference standards for the Russian market;

• Full HD

All the hinge components have the same colour.





MADE IN ITALY



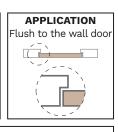
K DISTANCE

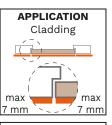


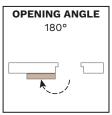
HINGE CENTERED ON

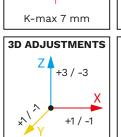
THE DOOR LEAF

Max Thk 45 mm





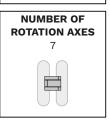




























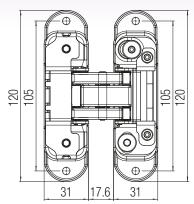
240 hours

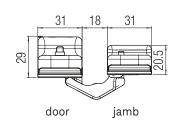
*Tested with door closer models most frequently used on the market.



Performance Series







	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 8000 CL HD	K 8000 CL CM
Satin chrome	K 8000 CS HD	K 8000 CS CM
Satin nickel	K 8000 NS HD	K 8000 NS CM
Polished gold	K 8000 OL HD	K 8000 OL CM
Satin gold	K 8000 OS HD	
Bronze	K 8000 BR HD	K 8000 BR CM
Brushed bronze	K 8000 BS HD	
Polished brass	K 8000 OTL HD	K 8000 OTL CM
White	K 8000 BI HD	K 8000 BI CM
Black	K 8000 NO HD	K 8000 NO CM

For other colours please ask Krona Koblenz for feasibility



Milling door/jamb

K8000	- 60	Kg - N.:	2 hing	es								
2000		60	60	60	60	60	60	60	60	60	58	56
1950		60	60	60	60	60	60	60	60	59	56	54
1900		60	60	60	60	60	60	60	60	57	55	53
1850		60	60	60	60	60	60	60	58	56	53	51
1800		60	60	60	60	60	60	59	56	54	52	50
1750		60	60	60	60	60	60	57	55	53	51	49
1700		60	60	60	60	60	58	56	53	51	49	47
1650		60	60	60	60	60	57	54	52	50	48	46
1600		60	60	60	60	58	55	52	50	48	46	44
1550		60	60	60	59	56	53	51	49	47	45	43
1500		60	60	60	57	54	52	49	47	45	43	42
1450		60	60	58	55	52	50	48	45	44	42	40
1540	60											
	926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
				Doo	r leaf	width	(mm)*	*		·		·

<u>6.5 °</u>1 6.50+0.5 120 +0.5 91 0.5 20 door jamb

Test specifications:

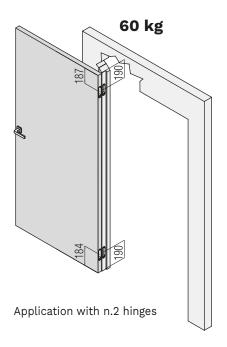
Hinge spacing (mm)**

• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

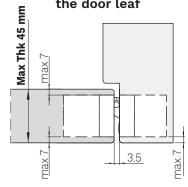
Load capacity table (see the reading guide at page 12)

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

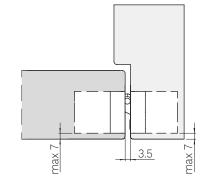
Standard application



Installation of Hinge centered on the door leaf

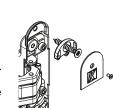


Installation of Hinge NOT centered on the door leaf



The hinge fixing is ensured by using the fixing screws indicated in the hinge assembly instructions.

N.B.: for hinge K8000, the countersunk screws and the cover kit with screw must always be installed together. The countersunk screws to use are indicated in the assembly instructions.







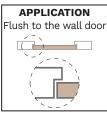


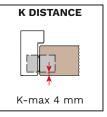


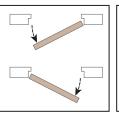
HINGE CENTERED ON

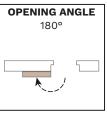
THE DOOR LEAF

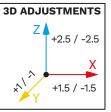








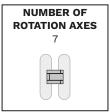
















SUITABLE FOR





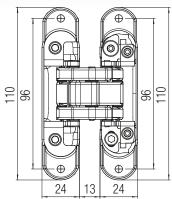


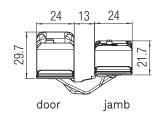


^{*}Tested with door closer models most frequently used on the market.



Performance Series



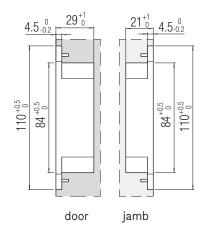


	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 8060 CL HD	K 8060 CL CM
Satin chrome	K 8060 CS HD	K 8060 CS CM
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Brushed bronze	K 8060 BS HD	K 8060 BS CM
Polished brass	K 8060 OTL HD	K 8060 OTL CM
White	K 8060 BI HD	K 8060 BI CM
Black	K 8060 NO HD	K 8060 NO CM

For other colours please ask Krona Koblenz for feasibility



Milling door/jamb



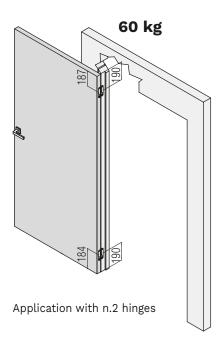
Load capacity table (see the reading guide at page 12)

K8060	- 60	Kg - N.:	2 hinge	es								
2000		60	60	60	60	60	60	60	60	60	58	56
1950		60	60	60	60	60	60	60	60	59	56	54
1900		60	60	60	60	60	60	60	60	57	55	53
1850		60	60	60	60	60	60	60	58	56	53	51
1800		60	60	60	60	60	60	59	56	54	52	50
1750		60	60	60	60	60	60	57	55	53	51	49
1700		60	60	60	60	60	58	56	53	51	49	47
1650		60	60	60	60	60	57	54	52	50	48	46
1600		60	60	60	60	58	55	52	50	48	46	44
1550		60	60	60	59	56	53	51	49	47	45	43
1500		60	60	60	57	54	52	49	47	45	43	42
1450		60	60	58	55	52	50	48	45	44	42	40
1540	60											
	926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
				Dooi	r leaf	width	(mm)*	*				
	2000 1950 1900 1850 1800 1750 1650 1600 1550 1450	2000 1950 1900 1850 1800 1750 1700 1650 1600 1550 1500 1450	2000 60 1950 60 1950 60 1850 60 1800 60 1750 60 1700 60 1650 60 1550 60 1550 60 1540 60	2000 60 60 1950 60 60 1950 60 60 60 1950 60 60 60 1850 60 60 1750 60 60 1650 60 60 1550 60 60 1500 60 60 1540 60 60 1540 60	1950 60 60 60 1900 60 60 60 1850 60 60 60 1800 60 60 60 1750 60 60 60 1700 60 60 60 1650 60 60 60 1600 60 60 60 1550 60 60 60 1500 60 60 60 1540 60 58	2000 60 60 60 60 60 1950 60 60 60 60 60 60 1900 60 60 60 60 60 60 60 1850 60 50 50 55 1500 60 60 60 58 55 55 1540 60 60 900 950	2000 60 58 1550 60 60 60 60 60 60 59 56 1500 60 60 60 60 57 54 1450 60 60 60 60 60 60 60 60 60 60 60 60 60 60	2000 60 50 58 55 1650 60 60 60 60 60 60 60 57 54 52 1450 60 60 60 60 60 58 55 52 50 50 1540 60 60 60 60 60 60 60 60 58 55 52 50 50 1540 60 60 60 60 60 60 60 60 60 60	2000 60 59 1750 60 60 60 60 60 60 60 57 57 54 56 60 60 60 60 60 60 57 54 55 52 1550 60 60 60 60 60 60 58 55 52 150 48 49 1450 60 60 60 58 55 52 50 48	2000 60 59 56 1750 60 60 60 60 60 60 60 57 55 1700 60 60 60 60 60 60 57 55 1700 60 60 60 60 58 56 53 1650 60 60 60 60 58 56 53 1600 60 60 60 60 57 54 52 50 1550 60 60 60 60 59 56 53 51 49	2000 60 59 1900 60 60 60 60 60 60 60 60 59 56 54 1850 60 60 60 60 60 60 60 58 56 1800 60 60 60 60 60 60 59 56 54 1750 60 60 60 60 60 60 59 56 54 1750 60 60 60 60 60 57 55 53 1700 60 60 60 60 60 57 55 53 11 1650 60 60 60 60 57 54 52 50 48 1550 60 60 60 60 58 55 <td>2000 60 60 60 60 60 60 60 60 60 60 60 60 60 60 58 56 1950 60 60 60 60 60 60 60 59 56 1900 60 60 60 60 60 60 60 57 55 1850 60 60 60 60 60 60 58 56 53 1800 60 60 60 60 60 60 59 56 54 52 1750 60 60 60 60 60 57 55 53 51 1700 60 60 60 60 58 56 53 51 49 1650 60 60 60 60 57 54 52 50 48 1600 60 60 60 58</td>	2000 60 60 60 60 60 60 60 60 60 60 60 60 60 60 58 56 1950 60 60 60 60 60 60 60 59 56 1900 60 60 60 60 60 60 60 57 55 1850 60 60 60 60 60 60 58 56 53 1800 60 60 60 60 60 60 59 56 54 52 1750 60 60 60 60 60 57 55 53 51 1700 60 60 60 60 58 56 53 51 49 1650 60 60 60 60 57 54 52 50 48 1600 60 60 60 58

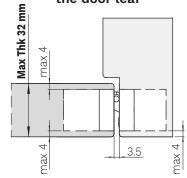
Test specifications:

- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- **With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

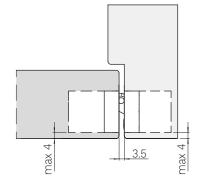
Standard application



Installation of Hinge centered on the door leaf



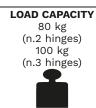
Installation of Hinge NOT centered on the door leaf

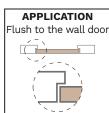


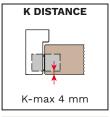


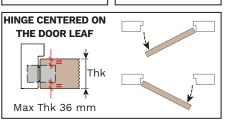
MADE IN ITALY

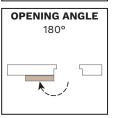


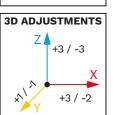










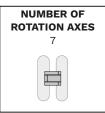


























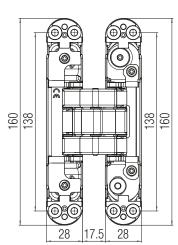


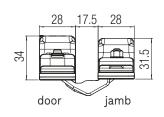
EN 1670
Spray salt tested
240 hours

*Tested with door closer models most frequently used on the market.









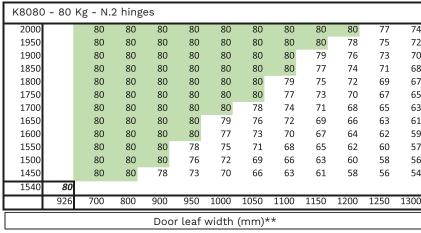
	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 8080 CL	K 8080 CL CM
Satin chrome	K 8080 CS	K 8080 CS CM
Satin nickel	K 8080 NS	K 8080 NS CM
Polished gold	K 8080 OL	K 8080 OL CM
Bronze	K 8080 BR	K 8080 BR CM
Brushed bronze	K 8080 BS	K 8080 BS CM
Polished brass	K 8080 OTL	K 8080 OTL CM
White	K 8080 BI	K 8080 BI CM
Black	K 8080 NO	K 8080 NO CM

For other colours please ask Krona Koblenz for feasibility



Milling door/jamb

131 ^{+0.1} 160 ^{+0.5}



Load capacity table (see the reading guide at page 12)

- 1													
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm)	* *				
7	K8080) - 100) Kg - N	I.3 hin	ges								
	2000		100	100	100	100	100	99	95	90	87	83	80
	1950		100	100	100	100	100	97	92	88	85	81	78
	1900		100	100	100	100	99	94	90	86	82	79	76
	1850		100	100	100	100	96	92	87	84	80	77	74
	1800		100	100	100	99	94	89	85	81	78	75	72
)	1750		100	100	100	96	91	87	83	79	76	73	70
	1700		100	100	98	93	88	84	80	77	74	71	68
	1650		100	100	95	90	86	82	78	75	72	69	66
,	1600		100	100	92	88	83	79	76	72	69	67	64
	1550		100	100	90	85	81	77	73	70	67	65	62
	1500		100	98	87	82	78	74	71	68	65	62	60
	1450		100	94	84	79	75	72	69	66	63	60	58

the door leaf Max Thk 36 mm

Installation of Hinge centered on

door

jamb

 $160^{+0.5}_{0}$

max 4 3.5

Test specifications:

Hinge spacing (mm)**

Hinge spacing (mm)**

• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

900

• 3 hinges: Hinge spacing 1730 mm - Door leaf width 900 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

950

1000

Door leaf width (mm)**

1050

1100

1150

1200

1250

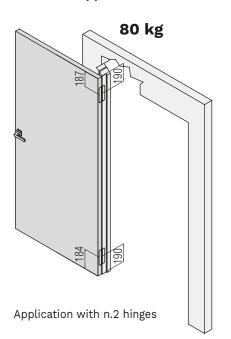
1300

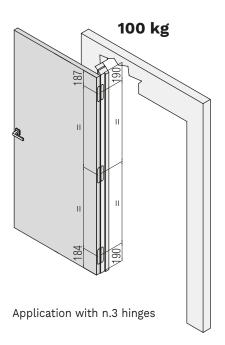
Standard application

100

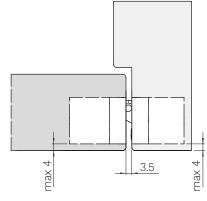
700

800





Installation of Hinge NOT centered on the door leaf



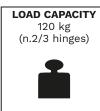
The hinge fixing is ensured by using the fixing screws and adapters indicated in the hinge assembly instructions.

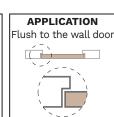
Atomida KARAKTER K8120

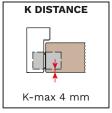
MADE IN ITALY

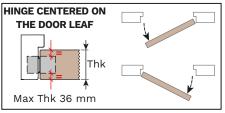
HINGE MATERIAL

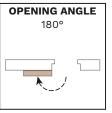
Casing: Steel Adjustment body: Steel Connecting rods: Steel AISI 316

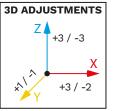










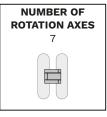




















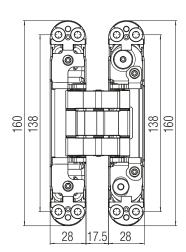


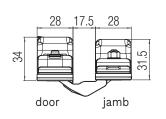




Performance Series







Finishing							
Colour	Item number. standard	Item number. magnetic					
Satin chrome	K 8120 CS	K 8120 CS CM					
Satin nickel		K 8120 NS CM					
Black	K 8120 NO	K 8120 NO CM					

For other colours please ask Krona Koblenz for feasibility





Milling door/jamb

K8120 - 120 Kg - N.2/3 hinges Hinge spacing (mm)** Door leaf width (mm)**

$160^{+0.5}_{0}$ 131 ^{+0.1} 160 ^{+0.5} door jamb

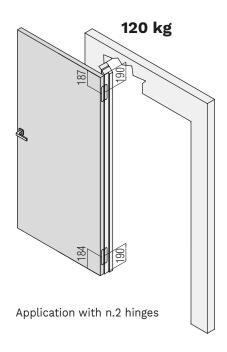
Test specifications:

• 2/3 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

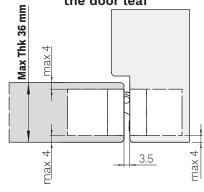
Load capacity table (see the reading guide at page 12)

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

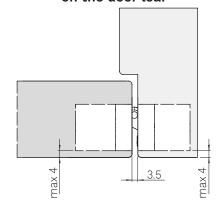
Standard application



Installation of Hinge centered on the door leaf



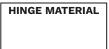
Installation of Hinge NOT centered on the door leaf



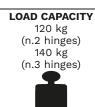


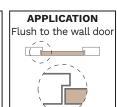
Ku·Bi7 KiNOX H7316

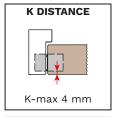
MADE IN ITALY

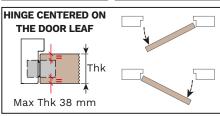


Steel AISI 316

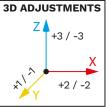








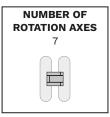










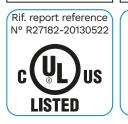




kiker

Suitable for high opening and closing enviroment





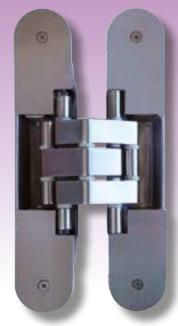


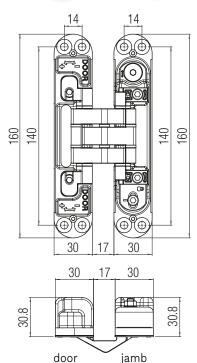






Performance Series





Finishing					
Colour	Item number.				
Satin steel	K 7316 AS				

For other colours please ask Krona Koblenz for feasibility



Load capacity table (see the reading guide at page 12)

	K7316	- 120	Kg - N.:										
	2000		120	120	120	120	120	120	120	120	120	115	111
	1950		120	120	120	120	120	120	120	120	117	113	108
	1900		120	120	120	120	120	120	120	119	114	110	105
`	1850		120	120	120	120	120	120	120	116	111	107	103
,	1800		120	120	120	120	120	120	118	113	108	104	100
	1750		120	120	120	120	120	120	115	110	105	101	97
	1700		120	120	120	120	120	117	112	107	102	98	94
-	1650		120	120	120	120	119	113	108	104	99	95	92
	1600		120	120	120	120	115	110	105	100	96	92	89
9	1550		120	120	120	118	112	107	102	97	93	89	86
	1500		120	120	120	114	108	103	98	94	90	87	83
	1450		120	120	116	110	105	100	95	91	87	84	80
	1540	120											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
•	Door leaf width (mm)**												

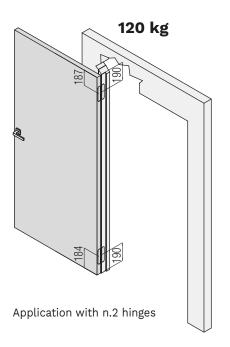
	K7316	- 140	Kg - N.	3 hing	ges								
	2000		140	140	140	140	140	139	132	127	121	117	112
	1950		140	140	140	140	140	135	129	123	118	114	109
*	1900		140	140	140	140	138	132	126	120	115	111	106
(mm)**	1850		140	140	140	140	135	128	122	117	112	108	104
	1800		140	140	140	138	131	125	119	114	109	105	101
ing.	1750		140	140	140	134	127	121	116	111	106	102	98
spacing	1700		140	140	138	130	124	118	113	108	103	99	95
	1650		140	140	134	126	120	114	109	104	100	96	92
Hinge	1600		140	140	129	123	117	111	106	101	97	93	90
'를	1550		140	140	125	119	113	108	103	98	94	90	87
	1500		140	137	121	115	109	104	99	95	91	87	84
	1450		140	132	117	111	106	101	96	92	88	84	81
	1730	140											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm)	**				

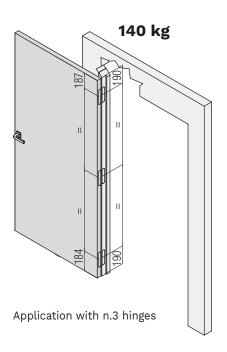
Test specifications:

Hinge spacing (mm)**

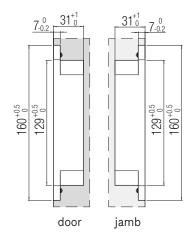
- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

Standard application

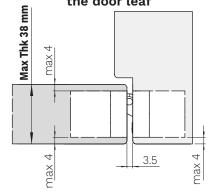




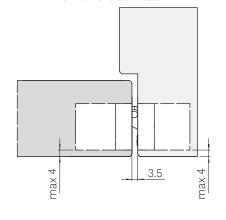
Milling door/jamb

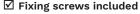


Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf





The hinge fixing is ensured by using the fixing screws indicated in the hinge assembly instructions.

^{**}With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.



EVOLUTION SERIES

The hinges of this series are called "Hybrid" because they are made using both Zamak and Steel components and acetal plastic for some models only.

The decision to combine different materials in single components has made it possible to unite the high performance of models made of zamak with high competitiveness on the market of the steel.

The geometry of the connecting rods with 5 fulcrums guarantees their excellent solidity.

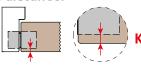
INDEX

Krona Koblenz

INDEX							
Model	Maximum load capacity	Application	Hinge casing width on door side	K distance	Axis with assisted adjustment	Certifications	Page
KOMBI HYBRID K1019	40 kg		24 mm	max 5 mm	X / Y	Æ	36
KOMBI HYBRID K1019 26	40 kg		26 mm	max 5 mm	X / Y		38
KOMBI HYBRID K1019 30	40 kg		30 mm	max 5 mm	X / Y		40
KOMBI HYBRID K1019 34	40 kg		34 mm	max 5 mm	X / Y		42
KOMBI HYBRID K1060	60 kg		24 mm	max 5 mm	X / Y		44
KOMBI HYBRID K1060 26	60 kg		26 mm	max 5 mm	X / Y		46
KOMBI HYBRID K1060 30	60 kg		30 mm	max 5 mm	X / Y		48
KOMBI HYBRID K1060 34	60 kg		34 mm	max 5 mm	X / Y		50
KUBICA K2460	60 kg		18 mm	max 4 mm	Х	å (€ c∰us	52
KUBICA K6360 38	60 kg		30 mm	max 4 mm	Х	E	54
KUBICA K6360 45	60 kg		37 mm	max 4 mm	Х	Æ	56
KUBICA K2760	60 kg		27 mm	max 9 mm	Х	E	58
KUBICA K2780	80 kg		27 mm	max 9 mm	Х	Æ	60
KUBICA K6380 38	80 kg	-	30 mm	max 4 mm	Х		62
KUBICA K6380 45	80 kg		37 mm	max 4 mm	Х		64

LEGENDA

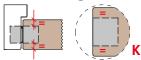
K distance:



K distance is the distance between the door edge and the hinge edge.

The **K-Max** means is the maximum K-distance that allows the correct rotation of the door from 0 ° to 180 °).

• Centered hinge:



The installation with a hinge centered on the door leaf has the advantage of making the door leaf reversible. You have a centered hinge when the **K distance** is equal to the measurement on the opposite side.

• Maximum load capacity:

The maximum load capacity is referred to a door 2100 mm high, 900 mm wide and with a center to center distance 1540 mm (as the reference legislation specifies). For the measurements that differ from the indicated ones, we suggest reading the range table which you can find on each product page.

• Axis with assisted adjustment:

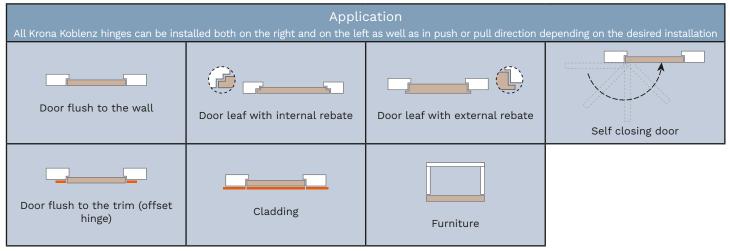
All Krona Koblenz hinges are adjustable on the 3 axes (3D): X, Y, Z. Some of these adjustments are assisted while others are manual. The index table indicates the axes with the assisted adjustment.

• Certifications:

- **(** European reference and the constancy of performance according to the European reference regulations for the product category (insights to the Certifications Chapter);
- If TRosenheim laboratory which certified the conformity of the hinges to the tests necessary for the CE marking or durability tests;
- 谥 Fire certification according to **EN 1634-1** and/or **BS476-22**;
- culture Certification of conformity for the American and Canadian market according to the reference standards;
- Certification of conformity to reference standards for the Russian market;

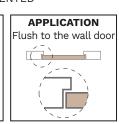
• Full HD

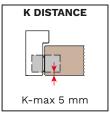
All the hinge components have the same colour.

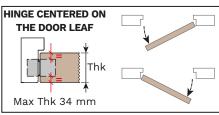


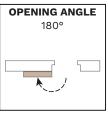


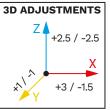








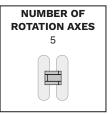












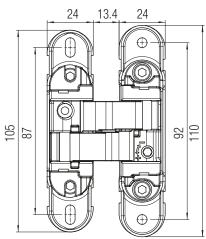


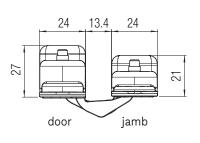


SUITABLE FOR









	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 1019 CL HD	K 1019 CL CM
Satin chrome	K 1019 CS HD	K 1019 CS CM
Satin nickel	K 1019 NS HD	K 1019 NS CM
Polished gold	K 1019 OL HD	K 1019 OL CM
Satin gold	K 1019 OS HD	K 1019 OS CM

For other colours please ask Krona Koblenz for feasibility

K 1019 BR HD

K 1019 BI HD

K 1019 NO HD

Bronze

White

Black



K 1019 BR CM

K 1019 BI CM

K 1019 NO CM

Milling door/jamb

K1019	- 40 I	Kg - N.2	hinge	es								
2000		40	40	40	40	40	40	40	40	40	38	37
1950		40	40	40	40	40	40	40	40	39	38	36
1900		40	40	40	40	40	40	40	40	38	37	35
1850		40	40	40	40	40	40	40	39	37	36	34
1800		40	40	40	40	40	40	39	38	36	35	33
1750		40	40	40	40	40	40	38	37	35	34	32
1700		40	40	40	40	40	39	37	36	34	33	31
1650		40	40	40	40	40	38	36	35	33	32	31
1600		40	40	40	40	38	37	35	33	32	31	30
1550		40	40	40	39	37	36	34	32	31	30	29
1500		40	40	40	38	36	34	33	31	30	29	28
1450		40	40	39	37	35	33	32	30	29	28	27
1540	40											
	926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**											

78 +0.5 78+0.5 jamb door

Test specifications:

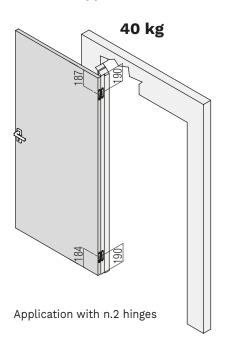
Hinge spacing (mm)**

• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

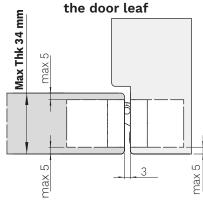
Load capacity table (see the reading guide at page 12)

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

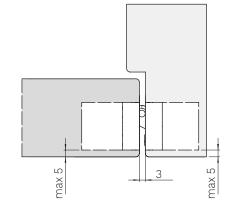
Standard application



Installation of Hinge centered on



Installation of Hinge NOT centered on the door leaf



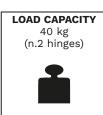


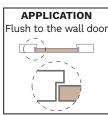
K1019 26 HYBRID

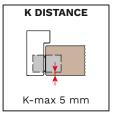
HINGE MATERIAL

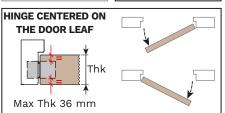
MADE IN ITALY

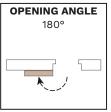
Casing: Steel Adjustment body: Acetal plastic Connecting rods: Zamak

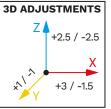




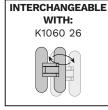




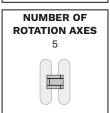








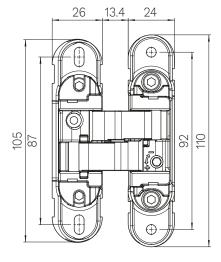




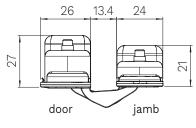




SUITABLE FOR



Evolution Series



*		Product details:
	0	

	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 1019 26 CL	
Satin chrome	K 1019 26 CS	K 1019 26 CS CM
Satin nickel	K 1019 26 NS	
Polished gold	K 1019 26 OL	
Satin gold	K 1019 26 OS	
Bronze	K 1019 26 BR	
White	K 1019 26 BI	
Black	K 1019 26 NO	

For other colours please ask Krona Koblenz for feasibility



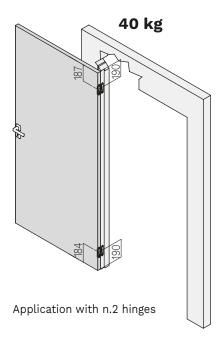
	K1019	26 - 4	10 Kg -	N.2 hi	nges								
	2000		40	40	40	40	40	40	40	40	40	38	37
1.1	1950		40	40	40	40	40	40	40	40	39	38	36
* <u>*</u>	1900		40	40	40	40	40	40	40	40	38	37	35
(mm)**	1850		40	40	40	40	40	40	40	39	37	36	34
	1800		40	40	40	40	40	40	39	38	36	35	33
pacing	1750		40	40	40	40	40	40	38	37	35	34	32
Sc.	1700		40	40	40	40	40	39	37	36	34	33	31
spa	1650		40	40	40	40	40	38	36	35	33	32	31
	1600		40	40	40	40	38	37	35	33	32	31	30
Hinge	1550		40	40	40	39	37	36	34	32	31	30	29
=	1500		40	40	40	38	36	34	33	31	30	29	28
	1450		40	40	39	37	35	33	32	30	29	28	27
	1540	40											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm) ³	**				

Test specifications:

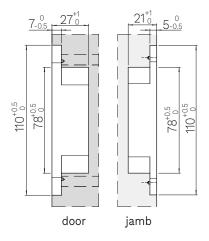
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

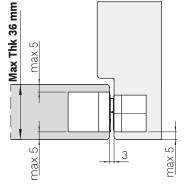
Standard application

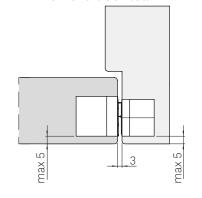


Milling door/jamb

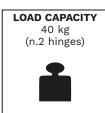


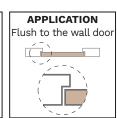
Installation of Hinge centered on the door leaf

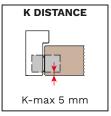


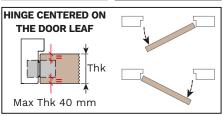


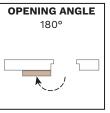
Zamak

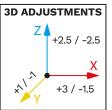




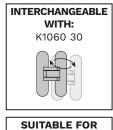




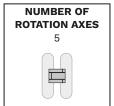






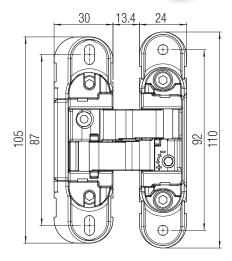




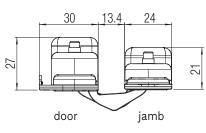








Evolution Series



ı	30	13.4	24	
27				21
	door	\sim	jamb	

	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 1019 30 CL	
Satin chrome	K 1019 30 CS	K 1019 30 CS CM
Satin nickel	K 1019 30 NS	K 1019 30 NS CM
Polished gold	K 1019 30 OL	
Satin gold	K 1019 30 OS	
Bronze	K 1019 30 BR	
White	K 1019 30 BI	K 1019 30 BI CM
Black	K 1019 30 NO	K 1019 30 NO CM

For other colours please ask Krona Koblenz for feasibility





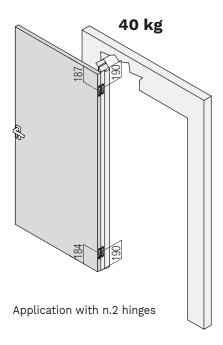
	K1019	30 - 4	10 Kg -	N.2 hi	nges								
	2000		40	40	40	40	40	40	40	40	40	38	37
1.1	1950		40	40	40	40	40	40	40	40	39	38	36
* <u>*</u>	1900		40	40	40	40	40	40	40	40	38	37	35
**(mm)	1850		40	40	40	40	40	40	40	39	37	36	34
<u>E</u>	1800		40	40	40	40	40	40	39	38	36	35	33
<u>ھ</u>	1750		40	40	40	40	40	40	38	37	35	34	32
spacing	1700		40	40	40	40	40	39	37	36	34	33	31
g	1650		40	40	40	40	40	38	36	35	33	32	31
	1600		40	40	40	40	38	37	35	33	32	31	30
Hinge	1550		40	40	40	39	37	36	34	32	31	30	29
=	1500		40	40	40	38	36	34	33	31	30	29	28
	1450		40	40	39	37	35	33	32	30	29	28	27
	1540	40											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm) ³	+ *				

Test specifications:

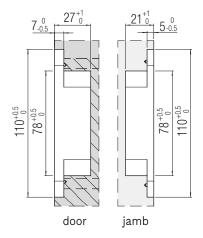
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

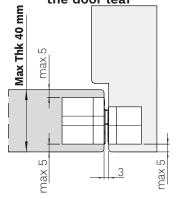
Standard application

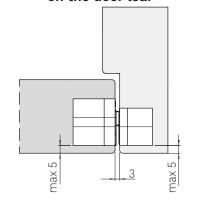


Milling door/jamb

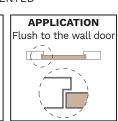


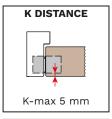
Installation of Hinge centered on the door leaf

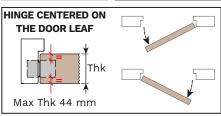


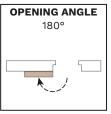


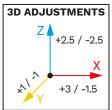




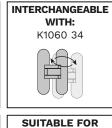




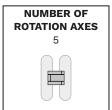






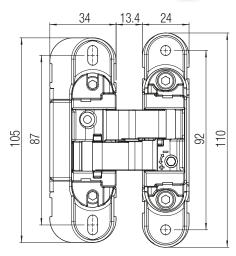


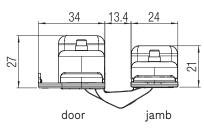












Finishing Item number.

standard

chrome

Polished gold

Satin gold

Bronze

White

feasibility

K 1019 34 CL

K 1019 34 CS

K 1019 34 NS

K 1019 34 OL

K 1019 34 OS

K 1019 34 BR

K 1019 34 BI

		Colour Polished chron
20		Satin chrome
	And the second	Satin nickel

	Product details:
	details:



Item number.

K 1019 34 CL CM

K 1019 34 CS CM

K 1019 34 NS CM

K 1019 34 OL CM

K 1019 34 BR CM

K 1019 34 BI CM

magnetic

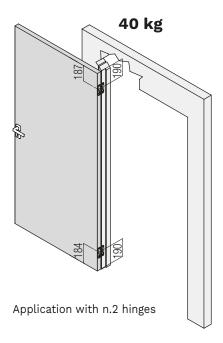
	K1019	34 - 4	10 Kg -	N.2 hi	nges								
	2000		40	40	40	40	40	40	40	40	40	38	37
1.1	1950		40	40	40	40	40	40	40	40	39	38	36
* <u>*</u>	1900		40	40	40	40	40	40	40	40	38	37	35
(mm)**	1850		40	40	40	40	40	40	40	39	37	36	34
<u>E</u>	1800		40	40	40	40	40	40	39	38	36	35	33
<u>ھ</u>	1750		40	40	40	40	40	40	38	37	35	34	32
spacing	1700		40	40	40	40	40	39	37	36	34	33	31
9	1650		40	40	40	40	40	38	36	35	33	32	31
	1600		40	40	40	40	38	37	35	33	32	31	30
Hinge	1550		40	40	40	39	37	36	34	32	31	30	29
=	1500		40	40	40	38	36	34	33	31	30	29	28
	1450		40	40	39	37	35	33	32	30	29	28	27
	1540	40											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**												

Test specifications:

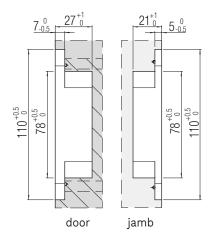
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

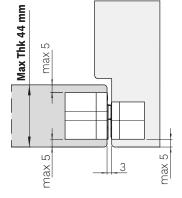
Standard application

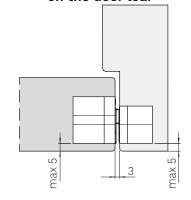


Milling door/jamb

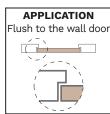


Installation of Hinge centered on the door leaf

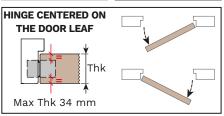


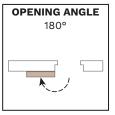


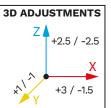








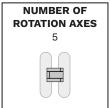








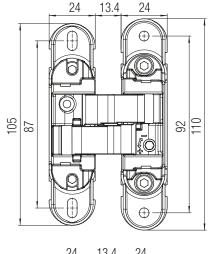




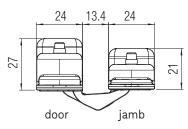




SUITABLE FOR



Evolution Series



	Finishing	
Colour	Item number.	Item number. magnetic
Satin chrome	K 1060 CS	K 1060 CS CM
Satin nickel	K 1060 NS	K 1060 NS CM
White	K 1060 BI	K 1060 BI CM
Black	K 1060 NO	K 1060 NO CM

For other colours please ask Krona Koblenz for



Classic Series - Evolution Series -

Milling door/jamb



K1060	- 60	Kg - N.2	hinge	es								
2000		60	60	60	60	60	60	60	60	60	58	56
1950		60	60	60	60	60	60	60	60	59	56	54
1900		60	60	60	60	60	60	60	60	57	55	53
1850		60	60	60	60	60	60	60	58	56	53	51
1800		60	60	60	60	60	60	59	56	54	52	50
1750		60	60	60	60	60	60	57	55	53	51	49
1700		60	60	60	60	60	58	56	53	51	49	47
1650		60	60	60	60	60	57	54	52	50	48	46
1600		60	60	60	60	58	55	52	50	48	46	44
1550		60	60	60	59	56	53	51	49	47	45	43
1500		60	60	60	57	54	52	49	47	45	43	42
1450		60	60	58	55	52	50	48	45	44	42	40
1540	60											
	926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
		·		Doo	r leaf	width	(mm)	* *		·		

Test specifications:

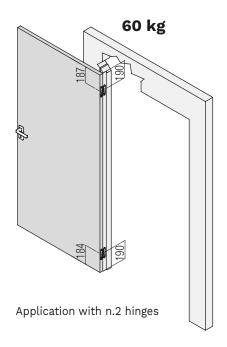
Hinge spacing (mm)**

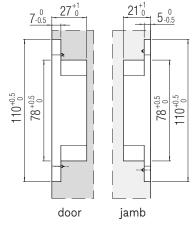
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

Load capacity table (see the reading guide at page 12)

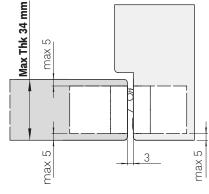
 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

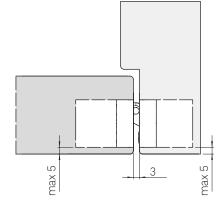
Standard application

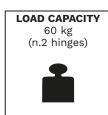


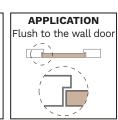


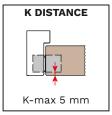
Installation of Hinge centered on the door leaf

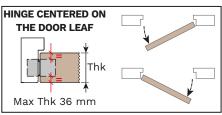


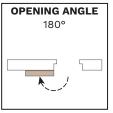


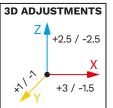




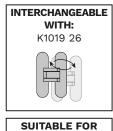




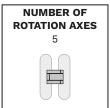






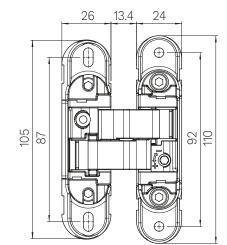




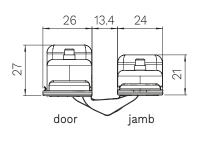






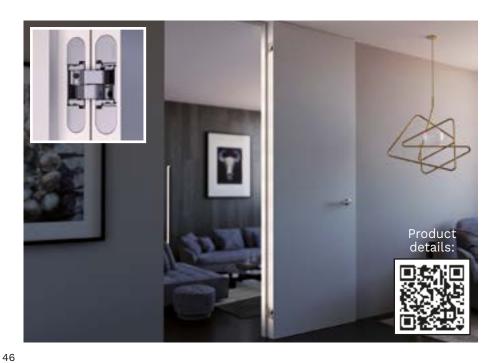


Evolution Series



	Finishing	
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1060 26 CS	K 1060 26 CS CM
Satin nickel	K 1060 26 NS	
White	K 1060 26 BI	
Black	K 1060 26 NO	

For other colours please ask Krona Koblenz for





Milling door/jamb

	K1060	26 -	60 Kg -	N.2 h	inges								
	2000		60	60	60	60	60	60	60	60	60	58	56
	1950		60	60	60	60	60	60	60	60	59	56	54
*	1900		60	60	60	60	60	60	60	60	57	55	53
Ē	1850		60	60	60	60	60	60	60	58	56	53	51
(mm)**	1800		60	60	60	60	60	60	59	56	54	52	50
	1750		60	60	60	60	60	60	57	55	53	51	49
spacing	1700		60	60	60	60	60	58	56	53	51	49	47
g	1650		60	60	60	60	60	57	54	52	50	48	46
	1600		60	60	60	60	58	55	52	50	48	46	44
Hinge	1550		60	60	60	59	56	53	51	49	47	45	43
王	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**												

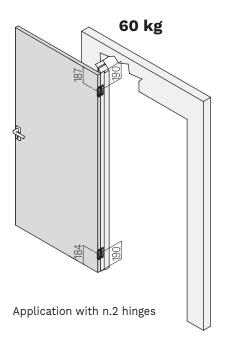
Test specifications:

• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

Load capacity table (see the reading guide at page 12)

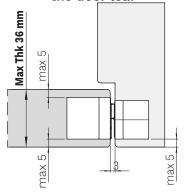
**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

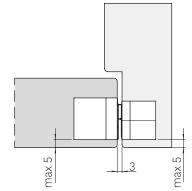
Standard application

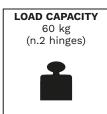


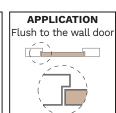
78 +0.5 ± 200 door jamb

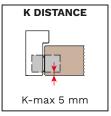
Installation of Hinge centered on the door leaf

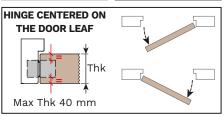


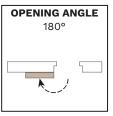


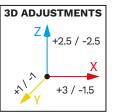




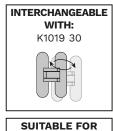




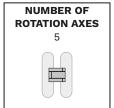






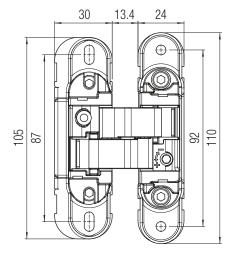




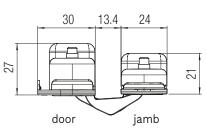








Evolution Series



	Finishing	
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1060 30 CS	K 1060 30 CS CM
Satin nickel	K 1060 30 NS	
White	K 1060 30 BI	
Black	K 1060 30 NO	

For other colours please ask Krona Koblenz for





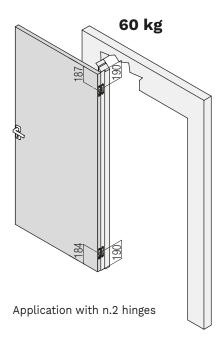
	K1060	30 -	60 Kg -	N.2 hi	inges								
	2000		60	60	60	60	60	60	60	60	60	58	56
	1950		60	60	60	60	60	60	60	60	59	56	54
*	1900		60	60	60	60	60	60	60	60	57	55	53
**(mm)	1850		60	60	60	60	60	60	60	58	56	53	51
<u>E</u>	1800		60	60	60	60	60	60	59	56	54	52	50
<u>ص</u>	1750		60	60	60	60	60	60	57	55	53	51	49
spacing	1700		60	60	60	60	60	58	56	53	51	49	47
b d	1650		60	60	60	60	60	57	54	52	50	48	46
	1600		60	60	60	60	58	55	52	50	48	46	44
Hinge	1550		60	60	60	59	56	53	51	49	47	45	43
王	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
		·	·	·	Doo	r leaf	width	(mm) [*]	**		·	·	

Test specifications:

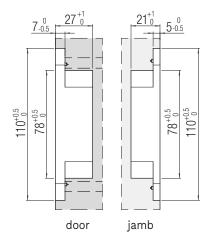
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

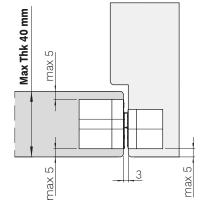
Standard application

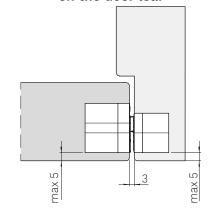


Milling door/jamb



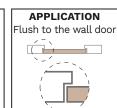
Installation of Hinge centered on the door leaf

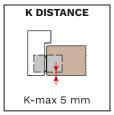


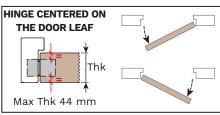


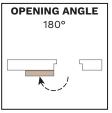
Zamak

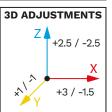




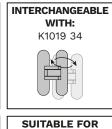




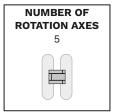






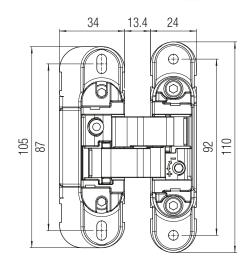




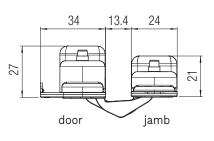








Evolution Series



	Finishing	
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1060 34 CS	K 1060 34 CS CM
Satin nickel	K 1060 34 NS	
White	K 1060 34 BI	
Black	K 1060 34 NO	

For other colours please ask Krona Koblenz for





Milling door/jamb

78 +0.5 door jamb

Load capacity table (see the reading guide at page 12)

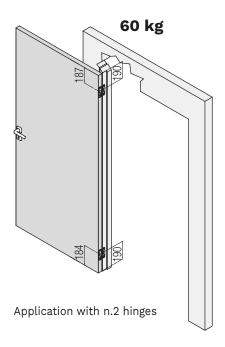
		34 - (60 Kg -										
	2000		60	60	60	60	60	60	60	60	60	58	56
	1950		60	60	60	60	60	60	60	60	59	56	54
	1900		60	60	60	60	60	60	60	60	57	55	53
Ì	1850		60	60	60	60	60	60	60	58	56	53	51
	1800		60	60	60	60	60	60	59	56	54	52	50
۵	1750		60	60	60	60	60	60	57	55	53	51	49
5	1700		60	60	60	60	60	58	56	53	51	49	47
2	1650		60	60	60	60	60	57	54	52	50	48	46
,	1600		60	60	60	60	58	55	52	50	48	46	44
۱ ٥	1550		60	60	60	59	56	53	51	49	47	45	43
=	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm)*	*				

Test specifications:

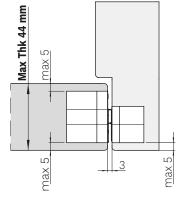
Hinge spacing (mm)**

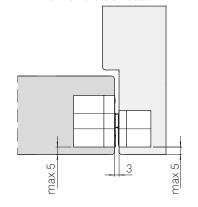
- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- **With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

Standard application



Installation of Hinge centered on the door leaf





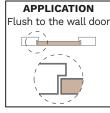
KUBICA K2460 HYBRID

MADE IN ITALY

HINGE MATERIAL

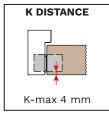
Casing: Steel Adjustment body: Zamak Connecting rods: Zamak

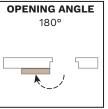


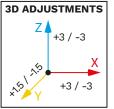






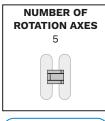
















kiker







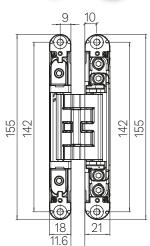


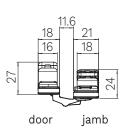
CE	Krona Koblenz SpA Via Romero, 1 47853 Coriano				2	1			
0757	ETA-17/0575 DdP/DoP-Nr. 007/TA/CPR/2021-06-28	2	7	3	1	1	4*	0	10
0757-CPR-229EAD-9000283-2-3	HINGES DO NOT CONTAIN HARMFUL SUBSTANCES	ΚL	BIG	CA	ΗY	BR	ID I	(24	60



Evolution Series







	Finishing	
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 2460 CS	K 2460 CS CM
Satin nickel	K 2460 NS	K 2460 NS CM
Polished gold	K 2460 OL	K 2460 OL CM
Satin gold		K 2460 OS CM
Bronze	K 2460 BR	K 2460 BR CM
White	K 2460 BI	K 2460 BI CM
Black	K 2460 NO	K 2460 NO CM

For other colours please ask Krona Koblenz for feasibility



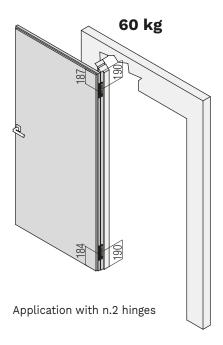
	K2460	- 60	Kg - N.2	2 hinge	es								
	2000		60	60	60	60	60	60	60	60	60	58	56
1. 1	1950		60	60	60	60	60	60	60	60	59	56	54
**(mm)	1900		60	60	60	60	60	60	60	60	57	55	53
ΞÌ	1850		60	60	60	60	60	60	60	58	56	53	51
[E]	1800		60	60	60	60	60	60	59	56	54	52	50
pacing	1750		60	60	60	60	60	60	57	55	53	51	49
g	1700		60	60	60	60	60	58	56	53	51	49	47
sps	1650		60	60	60	60	60	57	54	52	50	48	46
	1600		60	60	60	60	58	55	52	50	48	46	44
Hinge	1550		60	60	60	59	56	53	51	49	47	45	43
=	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
Ш		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
			•		Doo	r leaf	width	(mm)	**				

Test specifications:

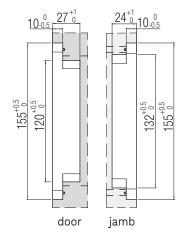
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

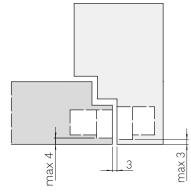
**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

Standard application



Milling door/jamb





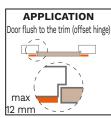
KUBICA K6360 38 HYBRID

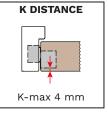
MADE IN ITALY

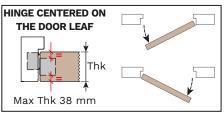
HINGE MATERIAL

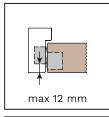
Casing: Steel Adjustment body: Zamak Connecting rods: Zamak

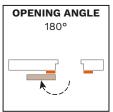


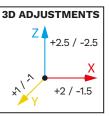








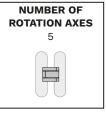












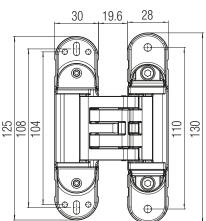


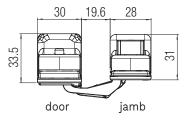


details:

Evolution Series







	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 6360 38 CL	K 6360 38 CL CM
Satin chrome	K 6360 38 CS	K 6360 38 CS CM
Satin nickel	K 6360 38 NS	K 6360 38 NS CM
Polished gold	K 6360 38 OL	K 6360 38 OL CM
Satin gold	K 6360 38 OS	K 6360 38 OS CM
Bronze	K 6360 38 BR	K 6360 38 BR CM
Brushed bronze	K 6360 38 BS	
Polished brass	K 6360 38 OTL	K 6360 38 OTL CM
White	K 6360 38 BI	K 6360 38 BI CM
Black	K 6360 38 NR	K 6360 38 NR CM

For other colours please ask Krona Koblenz for feasibility



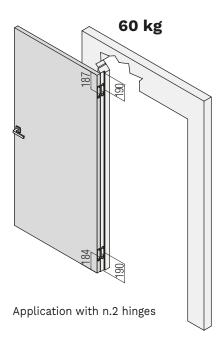
	K6360	38 - 0	60 Kg -	N.2 h	inges								
	2000		60	60	60	60	60	60	60	60	60	58	56
1. 1	1950		60	60	60	60	60	60	60	60	59	56	54
*	1900		60	60	60	60	60	60	60	60	57	55	53
**(mm)	1850		60	60	60	60	60	60	60	58	56	53	51
[٤]	1800		60	60	60	60	60	60	59	56	54	52	50
pacing	1750		60	60	60	60	60	60	57	55	53	51	49
<u>c</u>	1700		60	60	60	60	60	58	56	53	51	49	47
Sp	1650		60	60	60	60	60	57	54	52	50	48	46
	1600		60	60	60	60	58	55	52	50	48	46	44
Hinge	1550		60	60	60	59	56	53	51	49	47	45	43
=	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm) ³	k*				

Test specifications:

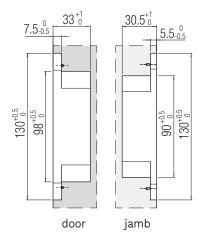
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

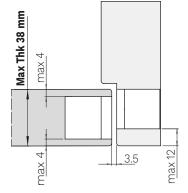
Standard application

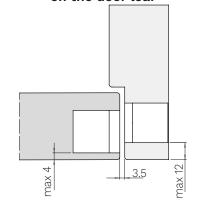


Milling door/jamb



Installation of Hinge centered on the doo<u>r leaf</u>





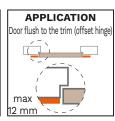
KUBICA K6360 45 HYBRID

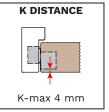
MADE IN ITALY

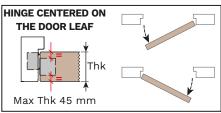
HINGE MATERIAL

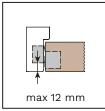
Casing: Steel Adjustment body: Zamak Connecting rods: Zamak

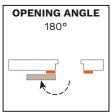


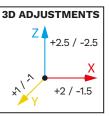




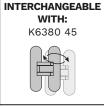




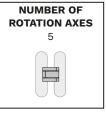








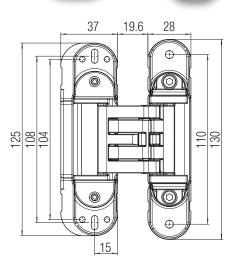


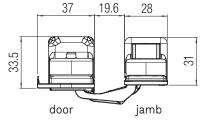






Product details:



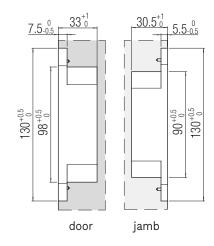


	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome		K 6360 45 CL CM
Satin chrome	K 6360 45 CS	K 6360 45 CS CM
Satin nickel	K 6360 45 NS	K 6360 45 NS CM
Polished gold	K 6360 45 OL	K 6360 45 OL CM
Satin gold	K 6360 45 OS	K 6360 45 OS CM
Bronze	K 6360 45 BR	K 6360 45 BR CM
Polished brass	K 6360 45 OTL	K 6360 45 OTL CM
White	K 6360 45 BI	K 6360 45 BI CM
Black	K 6360 45 NR	K 6360 45 NR CM

For other colours please ask Krona Koblenz for feasibility



Milling door/jamb



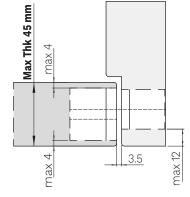
Load capacity table (see the reading guide at page 12)

	K6360	45 -	60 Kg -	N.2 h	inges								
	2000		60	60	60	60	60	60	60	60	60	58	56
.	1950		60	60	60	60	60	60	60	60	59	56	54
*	1900		60	60	60	60	60	60	60	60	57	55	53
**(mm)	1850		60	60	60	60	60	60	60	58	56	53	51
<u>ا</u> ق	1800		60	60	60	60	60	60	59	56	54	52	50
<u>ه</u>	1750		60	60	60	60	60	60	57	55	53	51	49
spacing	1700		60	60	60	60	60	58	56	53	51	49	47
ğ	1650		60	60	60	60	60	57	54	52	50	48	46
	1600		60	60	60	60	58	55	52	50	48	46	44
Hinge	1550		60	60	60	59	56	53	51	49	47	45	43
Ξ	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Dooi	r leaf	width	(mm)*	*				

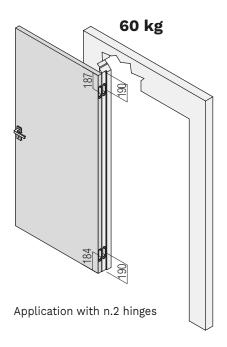
Test specifications:

- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

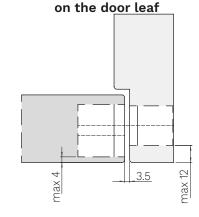
Installation of Hinge centered on the doo<u>r leaf</u>



Standard application



Installation of Hinge NOT centered

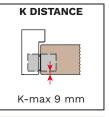


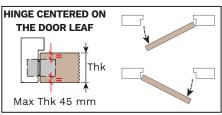
HINGE MATERIAL

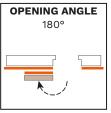
Casing: Steel Adjustment body: Zamak Connecting rods: Zamak

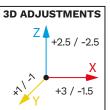




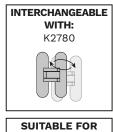




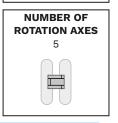
















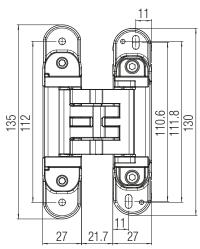


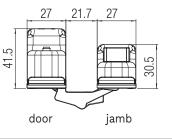




Evolution Series





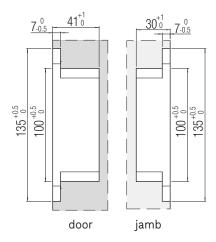


	Finishing	g
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 2760 CL	K 2760 CL CM
Satin chrome	K 2760 CS	K 2760 CS CM
Satin nickel	K 2760 NS	K 2760 NS CM
Polished gold	K 2760 OL	K 2760 OL CM
Satin gold	K 2760 OS	K 2760 OS CM
Bronze	K 2760 BR	K 2760 BR CM
Brushed bronze		K 2760 BS CM
Polished brass	K 2760 OTL	
White	K 2760 BI	K 2760 BI CM
Black	K 2760 NO	K 2760 NO CM
For other colour	rs nlease ask	Krona Koblenz

For other colours please ask Krona Koblenz for feasibility

Milling door/jamb

	K2760	- 60	Kg - N.2	2 hinge	es								
	2000		60	60	60	60	60	60	60	60	60	58	56
.	1950		60	60	60	60	60	60	60	60	59	56	54
(mm)**	1900		60	60	60	60	60	60	60	60	57	55	53
E,	1850		60	60	60	60	60	60	60	58	56	53	51
<u> </u>	1800		60	60	60	60	60	60	59	56	54	52	50
acing	1750		60	60	60	60	60	60	57	55	53	51	49
i g	1700		60	60	60	60	60	58	56	53	51	49	47
sbs	1650		60	60	60	60	60	57	54	52	50	48	46
	1600		60	60	60	60	58	55	52	50	48	46	44
Hinge	1550		60	60	60	59	56	53	51	49	47	45	43
Ξ	1500		60	60	60	57	54	52	49	47	45	43	42
	1450		60	60	58	55	52	50	48	45	44	42	40
	1540	60											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
			·	·	Doo	r leaf	width	(mm)*	*	·		·	



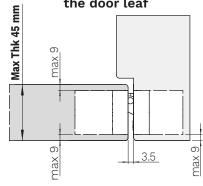
Test specifications:

• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

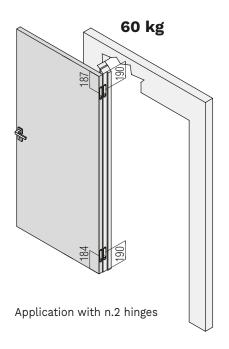
Load capacity table (see the reading guide at page 12)

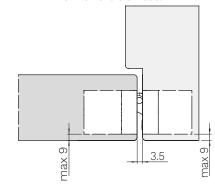
**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

Installation of Hinge centered on the door leaf



Standard application





KUBICA K2780 HYBRID

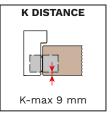
MADE IN ITALY

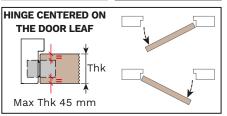
HINGE MATERIAL

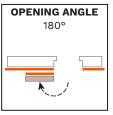
Casing: Steel Adjustment body: Zamak Connecting rods: Aluminum

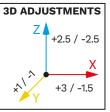










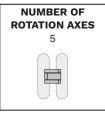
















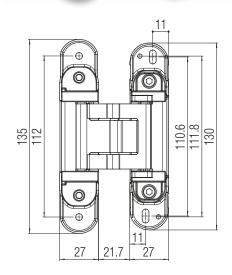


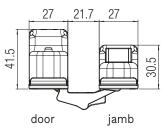


^{*}Tested with door closer models most frequently used on the market.



Evolution Series





	Finishing	
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 2780 CS	K 2780 CS CM
Umbra grey		K 2780 GO CM
Satin nickel	K 2780 NS	K 2780 NS CM
Polished gold	K 2780 OL	K 2780 OL CM
Satin gold	K 2780 OS	
Bronze		K 2780 BR CM
White	K 2780 BI	K 2780 BI CM
Black	K 2780 NO	K 2780 NO CM

For other colours please ask Krona Koblenz for feasibility



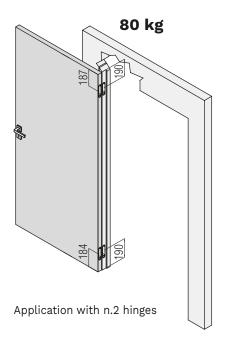
	K27	80 - 8	30 Kg -	N.2 hi	nges								
	2000		80	80	80	80	80	80	80	80	80	77	74
	1950		80	80	80	80	80	80	80	80	78	75	72
*	1900		80	80	80	80	80	80	80	79	76	73	70
(mm)**	1850		80	80	80	80	80	80	80	77	74	71	68
<u>E</u>	1800		80	80	80	80	80	80	79	75	72	69	67
عوا	1750		80	80	80	80	80	80	77	73	70	67	65
spacing	1700		80	80	80	80	80	78	74	71	68	65	63
g	1650		80	80	80	80	79	76	72	69	66	63	61
	1600		80	80	80	80	77	73	70	67	64	62	59
Hinge	1550		80	80	80	78	75	71	68	65	62	60	57
'王	1500		80	80	80	76	72	69	66	63	60	58	56
	1450		80	80	78	73	70	66	63	61	58	56	54
	1540	80											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**												

Test specifications:

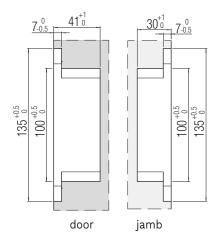
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

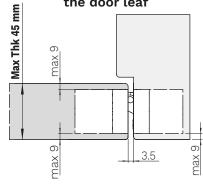
Standard application

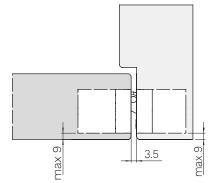


Milling door/jamb

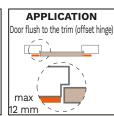


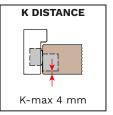
Installation of Hinge centered on the door leaf

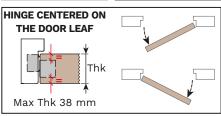


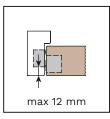


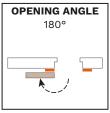


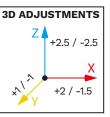










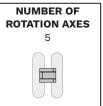






INTERCHANGEABLE

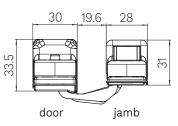








Evolution Series



	30	19.6	28	
33.5				31
	door		jamb	

	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 6380 38 CL	
Satin chrome	K 6380 38 CS	K 6380 38 CS CM
Satin nickel	K 6380 38 NS	K 6380 38 NS CM
Polished gold	K 6380 38 OL	
Bronze	K 6380 38 BR	K 6380 38 BR CM
Polished brass	K 6380 38 OTL	
White	K 6380 38 BI	
Black	K 6380 38 NR	K 6380 38 NR CM

For other colours please ask Krona Koblenz for feasibility



Krona Koblenz

Load capacity table (see the reading guide at page 12)

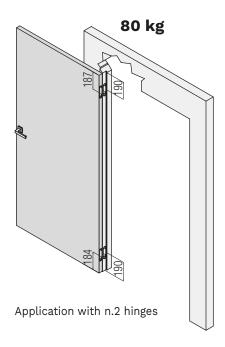
	K6380	38 -	80 Kg -	N.2 h	inges								
	2000		80	80	80	80	80	80	80	80	80	77	74
.	1950		80	80	80	80	80	80	80	80	78	75	72
*	1900		80	80	80	80	80	80	80	79	76	73	70
**(mm)	1850		80	80	80	80	80	80	80	77	74	71	68
٤	1800		80	80	80	80	80	80	79	75	72	69	67
<u>ا</u>	1750		80	80	80	80	80	80	77	73	70	67	65
spacing	1700		80	80	80	80	80	78	74	71	68	65	63
gg	1650		80	80	80	80	79	76	72	69	66	63	61
	1600		80	80	80	80	77	73	70	67	64	62	59
Hinge	1550		80	80	80	78	75	71	68	65	62	60	57
エー	1500		80	80	80	76	72	69	66	63	60	58	56
	1450		80	80	78	73	70	66	63	61	58	56	54
	1540	80											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Door	leaf	width	(mm)*	*				

Test specifications:

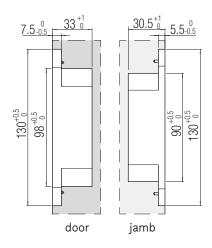
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

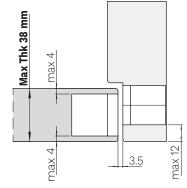
Standard application

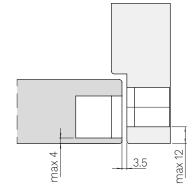


Milling door/jamb



Installation of Hinge centered on the door leaf





MADE IN ITALY

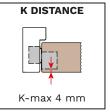
HINGE MATERIAL

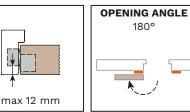
Casing: Steel Adjustment body: Zamak Connecting rods: Aluminum

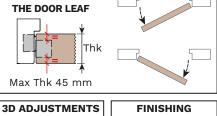
HINGE CENTERED ON

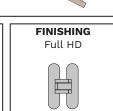






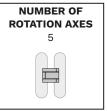








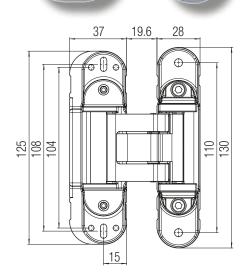




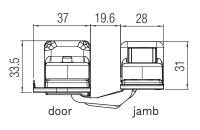
+2.5 / -2.5







Evolution Series



	Finishing	
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 6380 45 CL	
Satin chrome	K 6380 45 CS	K 6380 45 CS CM
Satin nickel	K 6380 45 NS	K 6380 45 NS CM
Polished gold	K 6380 45 OL	
Bronze	K 6380 45 BR	
Polished brass	K 6380 45 OTL	
White	K 6380 45 BI	
Black	K 6380 45 NR	K 6380 45 NR CM

For other colours please ask Krona Koblenz for feasibility





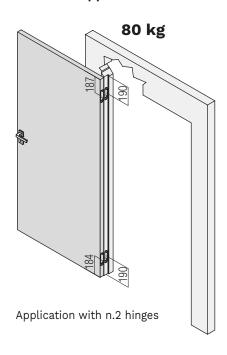
$\overline{}$	1													
		K6380	45 -	80 Kg -	N.2 h	inges								
		2000		80	80	80	80	80	80	80	80	80	77	74
١., ١		1950		80	80	80	80	80	80	80	80	78	75	72
*		1900		80	80	80	80	80	80	80	79	76	73	70
**(mm)		1850		80	80	80	80	80	80	80	77	74	71	68
느		1800		80	80	80	80	80	80	79	75	72	69	67
пg		1750		80	80	80	80	80	80	77	73	70	67	65
spacing		1700		80	80	80	80	80	78	74	71	68	65	63
sp		1650		80	80	80	80	79	76	72	69	66	63	61
		1600		80	80	80	80	77	73	70	67	64	62	59
Hinge		1550		80	80	80	78	75	71	68	65	62	60	57
ᄪᅵ		1500		80	80	80	76	72	69	66	63	60	58	56
		1450		80	80	78	73	70	66	63	61	58	56	54
		1540	80											
			926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	•					Doo	r leaf	width	(mm) ⁷	**				

Test specifications:

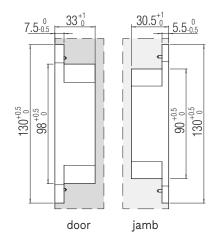
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

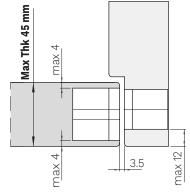
Standard application



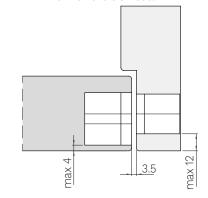
Milling door/jamb



Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf



☑ Fixing screws included

The hinge fixing is ensured by using the fixing screws indicated in the hinge assembly instructions.

The Classic series is represented by a wide range of hinges made of Zamak, a zinc alloy obtained by means of a die-casting process which allows to receive a particularly compact material.

This feature guarantees high solidity and traction resistance and allows to create very accurate surface finishes for a high quality aesthetic result.

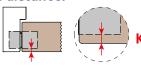
The models with 7 fulcrums typically have greater fluidity of movement, while those with 5 fulcrums have greater solidity.

INDEX

Model	Maximum load	Application	Hinge casing width on door side	K distance	Axis with assisted	Certifications	Page
KUBIKINA NEW K6100	10,5 kg 14 kg 19 kg		14 mm	max 3 mm	adjustment X		68
KUBICA KUBICENTER K6400	30 kg 45 kg		22 mm	max 4 mm	X / Y / Z		70
KUBI7 K7000	40 kg 50 kg		26 mm	max 4 mm	X / Y / Z	¢ € us usteo	72
KUBICA K6200	45 kg 60 kg		23,3 mm	max 4 mm	X / Y / Z	☐ 🍐 (€ c∰us	74
KUBICA KUBIKUADRA K3000	45 kg 60 kg	<u> </u>	31 mm	max 7,5 mm	X / Y / Z		76
KUBICA K6700	50 kg 70 kg		29 mm	max 5 mm	X / Y / Z	å c⊕us LBTEB	78
KUBICA K6300	60 kg		32 mm	max 4 mm	X / Y / Z	۵	80
KUBICA 27 K2700	60 kg		27 mm	max 9 mm	X / Y / Z		82
KUBI7 KUBICA TWIST K2000	60 kg		30 mm	max 4 mm	X / Y / Z		84
KUBICA K5080	80 kg		28 mm	max 4 mm	x / z	E å (€ c∰us	86
KUBI7 K7080	80 kg 100 kg		30 mm	max 4 mm	X / Y / Z	☐ 🍐 C € CŒLUSTEB	88
KROSS8 100 K2810	100 kg		32 mm	max 8 mm	X / Y / Z	⊗ ∆	90
KUBI7 K7120	120 kg 140 kg		32 mm	max 4 mm	X / Y / Z	(a) □	92
KROSS8 160 K2816	160 kg		32 mm	max 8 mm	X / Y / Z	(3)	94
KUBI7 K7200	200 kg		32 mm	max 4 mm	X / Y / Z	€ CUN US USTED	96

LEGENDA

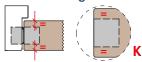
• K distance:



K distance is the distance between the door edge and the hinge edge.

The **K-Max** means is the maximum K-distance that allows the correct rotation of the door from 0 ° to 180 °).

• Centered hinge:



The installation with a hinge centered on the door leaf has the advantage of making the door leaf reversible. You have a centered hinge when the **K distance** is equal to the measurement on the opposite side.

• Maximum load capacity:

The maximum load capacity is referred to a door 2100 mm high, 900 mm wide and with a center to center distance 1540 mm (as the reference legislation specifies). For the measurements that differ from the indicated ones, we suggest reading the range table which you can find on each product page.

• Axis with assisted adjustment:

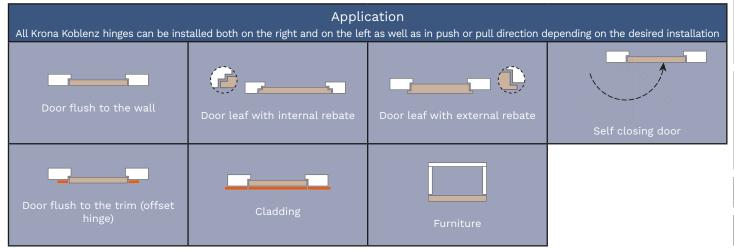
All Krona Koblenz hinges are adjustable on the 3 axes (3D): X, Y, Z. Some of these adjustments are assisted while others are manual. The index table indicates the axes with the assisted adjustment.

• Certifications:

- C E Declaration of performance and the constancy of performance according to the European reference regulations for the product category (insights to the Certifications Chapter);
- IFT Rosenheim laboratory which certified the conformity of the hinges to the tests necessary for the CE marking or durability tests;
- 谥 Fire certification according to **EN 1634-1** and/or **BS476-22**;
- culture Certification of conformity for the American and Canadian market according to the reference standards;
- Certification of conformity to reference standards for the Russian market;

• Full HD

All the hinge components have the same colour.

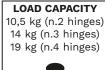


Kubikina New K6100

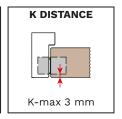
MADE IN ITALY

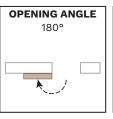
HINGE MATERIAL

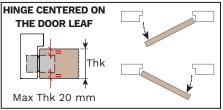
Casing: Zamak Adjustment body: Acetal plastic Connecting rods: Zamak

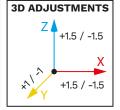


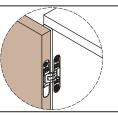




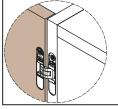




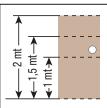




INSTALLATION INSIDE THE CABINET

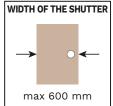


INSTALLATION OUTSIDE THE CABINET



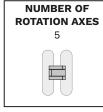
HEIGHT OF THE SHUTTER

1 mt (n.2 hinges) 1,5 mt (n.3 hinges) 2 mt (n.4 hinges)











DIN EN 15570:2008-08 test level 2

EN 1670

Spray salt tested

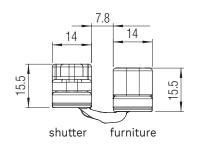
240 hours





55 72 72 55 14 14 7.8

Classic Series



nishing
Item number.
K 6100 CS HD
K 6100 BI HD
K 6100 NO HD

For other colours please ask Krona Koblenz for feasibility





	K6100 -	10,5 Kg -	N.2 hinges	6						
E	850		10,5	10,5	10,5	10,5	10,5	9,0		
spacing (mm)	750		10,5	10,5	10,5	10,5	9,2	7,9		
ing	650		10,5	10,5	10,5	9,5	7,9	6,8		
pac	550		10,5	10,5	10,5	8,0	6,7	5,7		
	450		10,5	10,5	8,1	6,5	5,4			
Hinge	350		10,5	8,2	6,1	4,9				
+	820	10,5								
		600	200	300	400	500	600	700		
	Door leaf width (mm)									

	K6100 -	14 Kg - N	.3 hinges								
Ē	1350		14,0	14,0	14,0	14,0	14,0	12,9			
spacing (mm)	1250		14,0	14,0	14,0	14,0	14,0	12,0			
ing	1150		14,0	14,0	14,0	14,0	13,0	11,1			
oac	1050		14,0	14,0	14,0	14,0	12,0	10,3			
	950		14,0	14,0	14,0	13,2	11,0	9,4			
Hinge	850		14,0	14,0	14,0	12,0	10,5	9,0			
_	1320	14									
		600	200	300	400	500	600	700			
	Door leaf width (mm)										

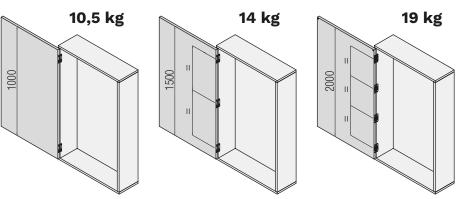
	K6100 -	19 Kg - N	.4 hinges								
<u>ا</u>	1850		19,0	19,0	19,0	19,0	19,0	16,3			
spacing (mm)	1750		19,0	19,0	19,0	19,0	18,1	15,5			
ing.	1650		19,0	19,0	19,0	19,0	17,1	14,7			
oac	1550		19,0	19,0	19,0	19,0	16,2	13,8			
	1450		19,0	19,0	19,0	18,2	15,2	13,0			
Hinge	1350		19,0	19,0	19,0	17,1	14,0	12,9			
Τ.	1820	19									
		600	200	300	400	500	600	700			
	Door leaf width (mm)										

Tested according to EN 15570:2008 - Level 2 on furniture shutters:

- Height 1000 mm width 600 mm (2 hinges, 10,5kg). Height 1500 mm width 600 mm (3 hinges, 14kg).
- Height 2000 mm width 600 mm (4 hinges, 19kg).

With a door leaf of different dimensions from the tested configurations and/or with the application of other devices such as, for example, dampers/cables/door closers/etc., please note that the tests are to be carried out and taken under the customer's responsibility, and Krona Koblenz disclaims any liability in this regard.

Milling pattern for inside and outside the cabinet application

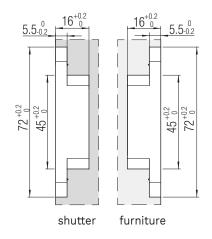


Application with n.2 hinges

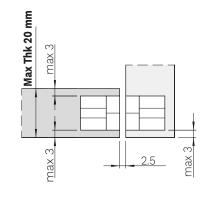
Application with n.3 hinges

Application with n.4 hinges

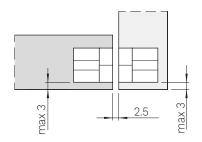
Milling shutter/furniture



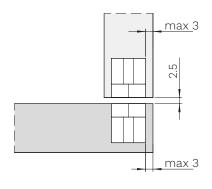
Centered hinge for Inside the cabinet installation



Not Centered hinge for Inside the cabinet installation



Outside the cabinet







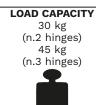
The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

KUBICA Kubi ENTER K6400

MADE IN ITALY

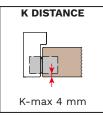
HINGE MATERIAL

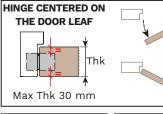
Casing: Zamak Adjustment body: Acetal plastic Connecting rods: Zamak

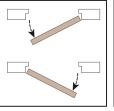


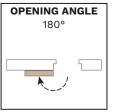


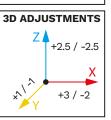




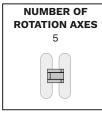










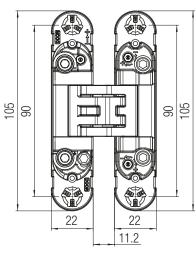


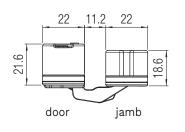












Finishing					
Colour	Item number.				
Satin chrome	K 6400 CS				
Satin nickel	K 6400 NS				
Satin gold	K 6400 OS				
Black	K 6400 NO				

For other colours please ask Krona Koblenz for





K6400	- 30	Kg - N.:	2 hing	es								
2000		30	30	30	30	30	30	30	30	30	29	28
1950		30	30	30	30	30	30	30	30	29	28	27
1900		30	30	30	30	30	30	30	30	29	27	26
1850		30	30	30	30	30	30	30	29	28	27	26
1800		30	30	30	30	30	30	30	28	27	26	25
1750		30	30	30	30	30	30	29	27	26	25	24
1700		30	30	30	30	30	29	28	27	26	25	24
1650		30	30	30	30	30	28	27	26	25	24	23
1600		30	30	30	30	29	27	26	25	24	23	22
1550		30	30	30	29	28	27	25	24	23	22	22
1500		30	30	30	28	27	26	25	24	23	22	21
1450		30	30	29	28	26	25	24	23	22	21	20
1540	30											
	926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**											

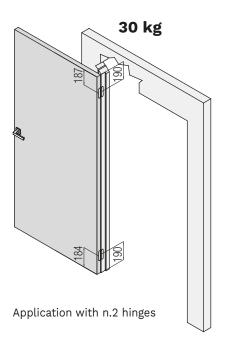
	K6400) - 45	Kg - N.	3 hing	es								
	2000		45	45	45	45	45	45	43	41	39	37	36
	1950		45	45	45	45	45	43	42	40	38	37	35
*	1900		45	45	45	45	44	42	40	39	37	36	34
(mm)**	1850		45	45	45	45	43	41	39	38	36	35	33
	1800		45	45	45	44	42	40	38	37	35	34	32
spacing	1750		45	45	45	43	41	39	37	36	34	33	32
Jac	1700		45	45	44	42	40	38	36	35	33	32	31
	1650		45	45	43	41	39	37	35	34	32	31	30
Hinge	1600		45	45	42	39	37	36	34	33	31	30	29
'를	1550		45	45	40	38	36	35	33	32	30	29	28
	1500		45	44	39	37	35	33	32	31	29	28	27
	1450		45	42	38	36	34	32	31	30	28	27	26
	1730	45											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
		Door leaf width (mm)**											

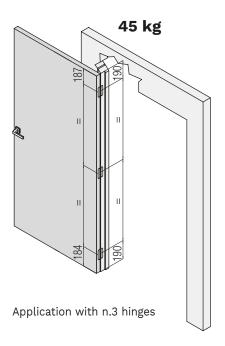
Test specifications:

Hinge spacing (mm)**

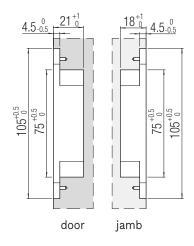
- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

Standard application

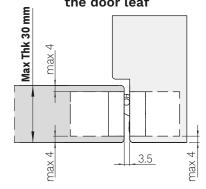




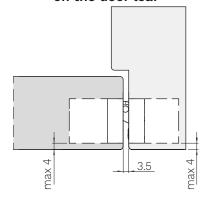
Milling door/jamb



Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf



The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

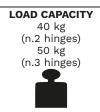


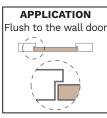
^{**}With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

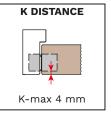
Ku·Bi 7 H7000

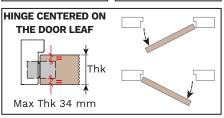
MADE IN ITALY

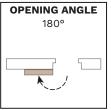


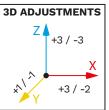




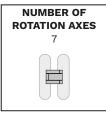














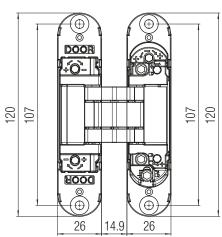
SUITABLE FOR

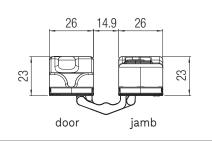












Finishing				
Colour	Item number.			
Satin chrome	K 7000 CS HD			
Satin nickel	K 7000 NS HD			
Polished gold	K 7000 OR			
Black	K 7000 NO HD			

For other colours please ask Krona Koblenz for





		- 40	Kg - N.:										
	2000		40	40	40	40	40	40	40	40	40	38	37
	1950		40	40	40	40	40	40	40	40	39	38	36
	1900		40	40	40	40	40	40	40	40	38	37	35
`	1850		40	40	40	40	40	40	40	39	37	36	34
	1800		40	40	40	40	40	40	39	38	36	35	33
0	1750		40	40	40	40	40	40	38	37	35	34	32
	1700		40	40	40	40	40	39	37	36	34	33	31
-	1650		40	40	40	40	40	38	36	35	33	32	31
	1600		40	40	40	40	38	37	35	33	32	31	30
0	1550		40	40	40	39	37	36	34	32	31	30	29
	1500		40	40	40	38	36	34	33	31	30	29	28
	1450		40	40	39	37	35	33	32	30	29	28	27
	1540	40											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
•		Door leaf width (mm)**											

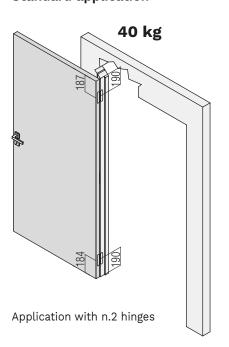
	K7000	- 50	Kg - N.	3 hing	(es								
	2000		50	50	50	50	50	50	47	45	43	42	40
	1950		50	50	50	50	50	48	46	44	42	41	39
*	1900		50	50	50	50	49	47	45	43	41	40	38
(mm)**	1850		50	50	50	50	48	46	44	42	40	38	37
	1800		50	50	50	49	47	45	43	41	39	37	36
ing	1750		50	50	50	48	46	43	41	40	38	36	35
spacing	1700		50	50	49	47	44	42	40	38	37	35	34
	1650		50	50	48	45	43	41	39	37	36	34	33
Hinge	1600		50	50	46	44	42	40	38	36	35	33	32
Ξ	1550		50	50	45	42	40	38	37	35	34	32	31
	1500		50	49	43	41	39	37	35	34	33	31	30
	1450		50	47	42	40	38	36	34	33	31	30	29
	1730	50											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm)	**				

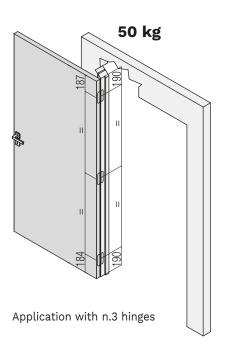
Test specifications:

Hinge spacing (mm)**

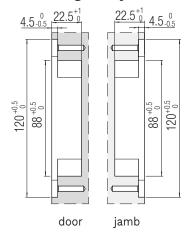
- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

Standard application

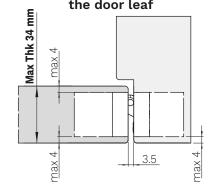


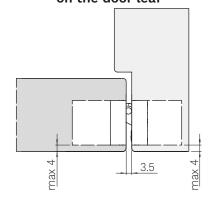


Milling door/jamb

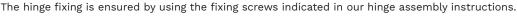


Installation of Hinge centered on the door leaf











^{**}With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

MADE IN ITALY

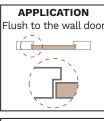


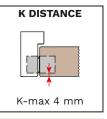
HINGE CENTERED ON

THE DOOR LEAF

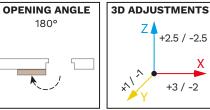
Max Thk 31 mm





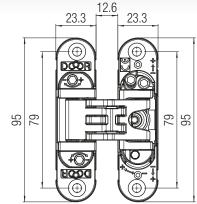








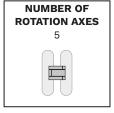
Classic Series















SUITABLE FOR



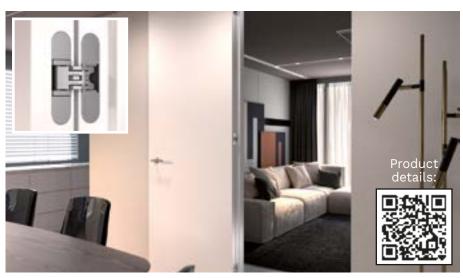


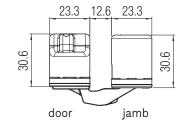






*Tested with door closer models most frequently used on the market.





	Finishing				
Colour	Item number. standard	Item number. magnetic			
Anthracite grey	K 6200 AN HD				
Polished chrome	K 6200 CL HD	K 6200 CL HD CM			
Satin chrome	K 6200 CS HD	K 6200 CS HD CM			
Satin nickel	K 6200 NS HD	K 6200 NS HD CM			
Polished gold	K 6200 OR HD				
Bronze	K 6200 BR HD				
White	K 6200 BI HD				
Black	K 6200 NR HD	K 6200 NR HD CM			

For other colours please ask Krona Koblenz for feasibility



K6200	- 45	Kg - N.:	2 hing	es								
2000		*45	*45	*45	*45	*45	*45	*43	*41	39	37	36
1950		*45	*45	*45	*45	*45	*43	*42	40	38	37	35
1900		*45	*45	*45	*45	*44	*42	40	39	37	36	34
1850		*45	*45	*45	*45	*43	*41	39	38	36	35	33
1800		*45	*45	*45	*44	*42	40	38	37	35	34	32
1750		*45	*45	*45	*43	*41	39	37	36	34	33	32
1700		*45	*45	*44	*42	40	38	36	35	33	32	31
1650		*45	*45	*43	*41	39	37	35	34	32	31	30
1600		*45	*45	*42	39	37	36	34	33	31	30	29
1550		*45	*45	40	38	36	35	33	32	30	29	28
1500		*45	*44	39	37	35	33	32	31	29	28	27
1450		*45	*42	38	36	34	32	31	30	28	27	26
1730	45											
	900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
				Doo	r leaf	width	(mm)	k*				
	2000 1950 1900 1850 1800 1750 1650 1600 1550 1500	2000 1950 1900 1850 1800 1750 1700 1650 1600 1550 1500 1450	2000 *45 1950 *45 1900 *45 1850 *45 1800 *45 1750 *45 1700 *45 1650 *45 1600 *45 1550 *45 1500 *45 1450 *45	2000	1950	2000 *45 *44 *45 *45 *45 *45 *44 *42 *45 *45 *44 *42 *45 *45 *44 *42 *45 *45 *43 *41 *46 *45 *42 39 39 *45 *45 *42 39 37 36 *45 *44 *42 38 36 36 *45 *42 38 36 36 36 36 36 36 36 36 36 36 36 36 36 36 36	2000	2000 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *45 *44 *42 *48 *41 *42 *40 *45 *45 *44 *42 40 *45 *45 *45 *44 *42 40 38 *41 39 37 1700 *45 *45 *44 *42 40 38 36 35 36 35 36 35 36 35 35 35 35 35 35 33 36 34 32 32 37 35 33 34 32 32 37 35 33 34 32 32 36 34 32 32 36 34 32 32 36 34 32 32 36 34 32 32 36 34 32 32 36 34 32 32 36 34 32 32 36 34 32 32 36 34	2000	2000	2000 *45 *45 *45 *45 *45 *45 *43 *41 39 1950 *45 *45 *45 *45 *45 *43 *42 40 38 1900 *45 *45 *45 *45 *44 *42 40 39 37 1850 *45 *45 *45 *44 *42 40 38 36 1800 *45 *45 *45 *44 *42 40 38 37 35 1750 *45 *45 *45 *43 *41 39 37 36 34 1700 *45 *45 *44 *42 40 38 36 35 33 1650 *45 *45 *43 *41 39 37 35 34 32 1600 *45 *45 *42 39 37 36 34 33 31 1550 *45 *45 *40 38 36 35 33 32 30	2000 *45 *45 *45 *45 *45 *44 39 37 1950 *45 *45 *45 *45 *43 *42 40 38 37 1900 *45 *45 *45 *45 *44 *42 40 39 37 36 1850 *45 *45 *45 *45 *41 39 38 36 35 1800 *45 *45 *45 *44 *42 40 38 37 35 34 1750 *45 *45 *45 *43 *41 39 37 36 34 33 1700 *45 *45 *45 *43 *41 39 37 36 34 33 32 1650 *45 *45 *43 *41 39 37 35 34 32 31 1600 *45 *45 *42 39 37 36 34 32 31 1550 *45 *45 *42

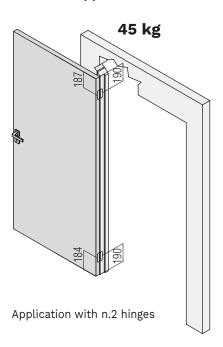
^{*}Consider the 40 kg capacity as CE compliance

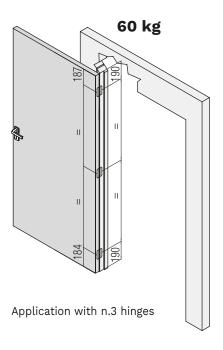
	K6200	0 - 60	Kg - N.	.3 hing	es								
	2000		60	60	60	60	60	59	57	54	52	50	48
	1950		60	60	60	60	60	58	55	53	51	49	47
* *	1900		60	60	60	60	59	56	54	52	49	47	46
**(mm)	1850		60	60	60	60	58	55	52	50	48	46	44
<u>اع</u>	1800		60	60	60	59	56	54	51	49	47	45	43
ه	1750		60	60	60	57	55	52	50	47	46	44	42
spacing	1700		60	60	59	56	53	51	48	46	44	42	41
s ds	1650		60	60	57	54	52	49	47	45	43	41	40
gg	1600		60	60	55	53	50	48	45	43	42	40	38
Hinge	1550		60	60	54	51	48	46	44	42	40	39	37
_	1500		60	59	52	49	47	45	43	41	39	37	36
	1450		60	57	50	48	45	43	41	39	38	36	35
	1730	60											
Ш		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
		-	-	·	Doo	r leaf	width	(mm)	**	·	·	·	

- 2 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

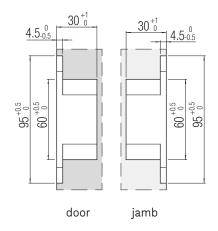
**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

Standard application

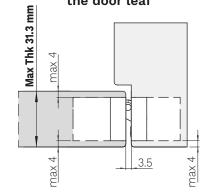




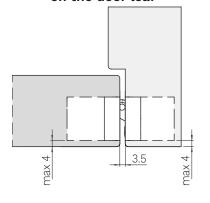
Milling door/jamb



Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf





The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

KUBICA KubiKuadra кзооо

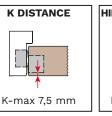
MADE IN ITALY

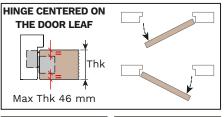


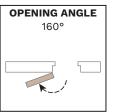


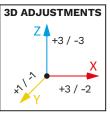




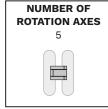




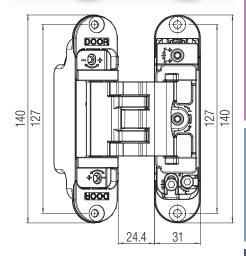




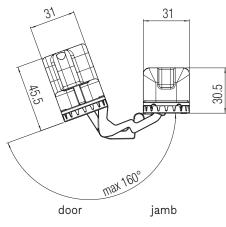








Classic Series



Finis	shing
Colour	Item number.
Satin chrome	K 3000 CS DXSX
Satin nickel	K 3000 NS DXSX
Polished gold	K 3000 OR DXSX
Black	K 3000 NO DXSX
For other colours please	e ask Krona Koblenz for

For other colours please ask Krona Koblenz for feasibility





Krona Koblenz

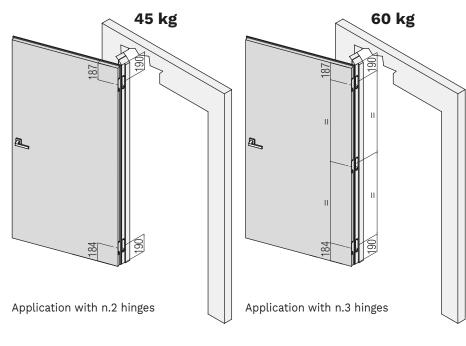
Load capacity table (see the reading guide at page 12)

		K3000) - 45	Kg - N.	2 hing	es								
		2000		45	45	45	45	45	45	45	45	45	43	42
		1950		45	45	45	45	45	45	45	45	44	42	41
* *		1900		45	45	45	45	45	45	45	45	43	41	40
(mm)**		1850		45	45	45	45	45	45	45	44	42	40	39
اع		1800		45	45	45	45	45	45	44	42	41	39	37
اھ		1750		45	45	45	45	45	45	43	41	39	38	36
spacing		1700		45	45	45	45	45	44	42	40	38	37	35
gg		1650		45	45	45	45	45	43	41	39	37	36	34
		1600		45	45	45	45	43	41	39	38	36	35	33
Hinge		1550		45	45	45	44	42	40	38	36	35	34	32
'王		1500		45	45	45	43	41	39	37	35	34	32	31
		1450		45	45	44	41	39	37	36	34	33	31	30
		1540	45											
			926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	-					Doo	r leaf	width	(mm)	**				

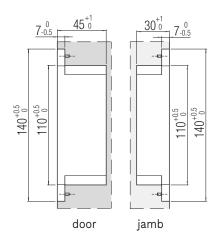
	K3000	0 - 60	Kg - N.	3 hing	es								
	2000		60	60	60	60	60	59	57	54	52	50	48
	1950		60	60	60	60	60	58	55	53	51	49	47
*	1900		60	60	60	60	59	56	54	52	49	47	46
(mm)**	1850		60	60	60	60	58	55	52	50	48	46	44
<u>E</u>	1800		60	60	60	59	56	54	51	49	47	45	43
<u>م</u>	1750		60	60	60	57	55	52	50	47	46	44	42
spacing	1700		60	60	59	56	53	51	48	46	44	42	41
sps	1650		60	60	57	54	52	49	47	45	43	41	40
eg Ge	1600		60	60	55	53	50	48	45	43	42	40	38
Hinge	1550		60	60	54	51	48	46	44	42	40	39	37
	1500		60	59	52	49	47	45	43	41	39	37	36
	1450		60	57	50	48	45	43	41	39	38	36	35
	1730	60											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
			·		Doo	r leaf	width	(mm)	**				

- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

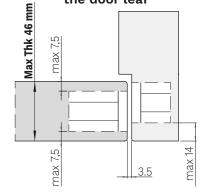
Standard application



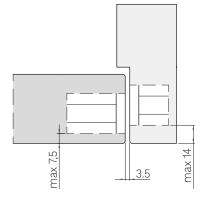
Milling door/jamb



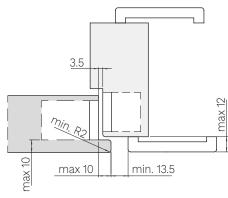
Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf



Installation for door leaf with external rebate





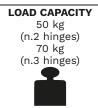
The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

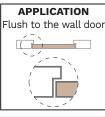
^{**}With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

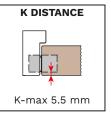
KUBICA K6700

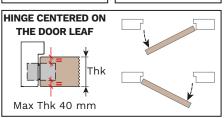
MADE IN ITALY

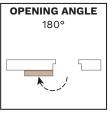


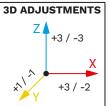






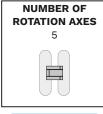












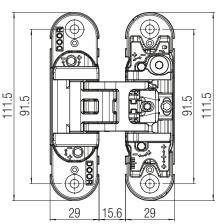


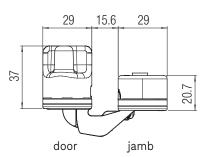












Fin	ishing
Colour	Item number.
Polished chrome	K 6700 CL HD
atin chrome	K 6700 CS HD
atin nickel	K 6700 NS HD
olished gold	K 6700 OL HD

For other colours please ask Krona Koblenz for feasibility

Black







K 6700 NO HD

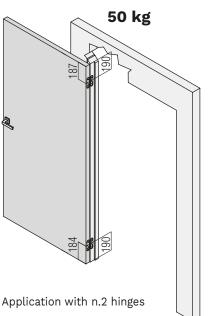
	K6700) - 50	Kg - N.:	2 hing	es								
	2000		50	50	50	50	50	50	50	50	50	48	46
	1950		50	50	50	50	50	50	50	50	49	47	45
*	1900		50	50	50	50	50	50	50	50	48	46	44
**(mm)	1850		50	50	50	50	50	50	50	48	46	44	43
<u>ا</u> ق ا	1800		50	50	50	50	50	50	49	47	45	43	42
\overline{\pi}	1750		50	50	50	50	50	50	48	46	44	42	40
spacing	1700		50	50	50	50	50	49	46	44	43	41	39
g	1650		50	50	50	50	50	47	45	43	41	40	38
	1600		50	50	50	50	48	46	44	42	40	38	37
Hinge	1550		50	50	50	49	47	44	42	41	39	37	36
=	1500		50	50	50	47	45	43	41	39	38	36	35
	1450		50	50	48	46	44	42	40	38	36	35	34
	1540	50											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
			- · ·	·	Doo	r leaf	width	(mm)	**	·			

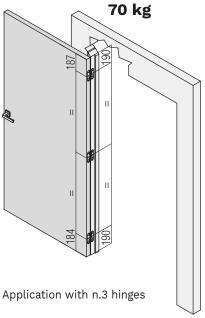
	K6700) - 70	Kg - N.	3 hing	es								
	2000		70	70	70	70	70	69	66	63	61	58	56
	1950		70	70	70	70	70	68	65	62	59	57	55
*	1900		70	70	70	70	69	66	63	60	58	55	53
Œ	1850		70	70	70	70	67	64	61	59	56	54	52
**(mm)	1800		70	70	70	69	66	62	60	57	55	52	50
	1750		70	70	70	67	64	61	58	55	53	51	49
spacing	1700		70	70	69	65	62	59	56	54	52	50	48
sps	1650		70	70	67	63	60	57	55	52	50	48	46
ge	1600		70	70	65	61	58	55	53	51	49	47	45
Hinge	1550		70	70	63	59	56	54	51	49	47	45	43
_	1500		70	68	61	57	55	52	50	47	46	44	42
	1450		70	66	59	56	53	50	48	46	44	42	41
	1730	70											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm)	**				

- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

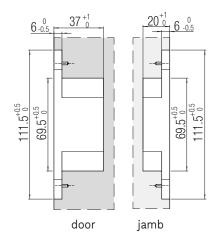
**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

Standard application

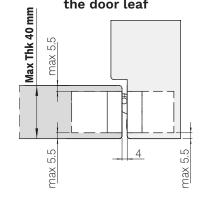




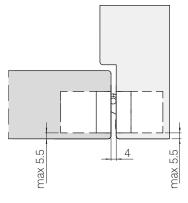
Milling door/jamb



Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf

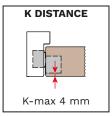


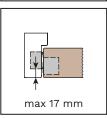


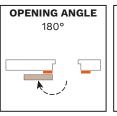
www.kronakoblenz.com

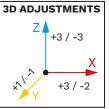




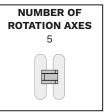




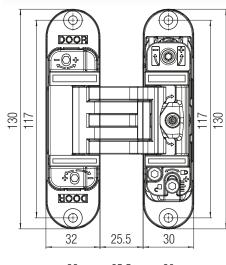




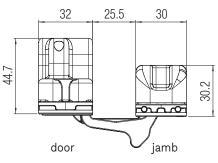








Classic Series



door	jamb
Fi	nishing
Colour	Item number.
Satin chrome	K 6300 20CS
Satin nickel	K 6300 21NS
Black	K 6300 NO

For other colours please ask Krona Koblenz for feasibility





Krona Koblenz

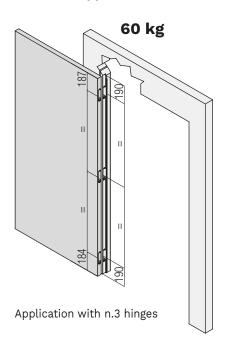
Load capacity table (see the reading guide at page 12)

	K6300	- 60	Kg - N.	3 hing	es								
	2000		60	60	60	60	60	59	57	54	52	50	48
*	1950		60	60	60	60	60	58	55	53	51	49	47
*	1900		60	60	60	60	59	56	54	52	49	47	46
(mm)**	1850		60	60	60	60	58	55	52	50	48	46	44
	1800		60	60	60	59	56	54	51	49	47	45	43
spacing	1750		60	60	60	57	55	52	50	47	46	44	42
ра	1700		60	60	59	56	53	51	48	46	44	42	41
	1650		60	60	57	54	52	49	47	45	43	41	40
Hinge	1600		60	60	55	53	50	48	45	43	42	40	38
=	1550		60	60	54	51	48	46	44	42	40	39	37
	1500		60	59	52	49	47	45	43	41	39	37	36
	1450		60	57	50	48	45	43	41	39	38	36	35
	1730	60											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
•			·		Doo	r leaf	width	(mm)	k*	·			

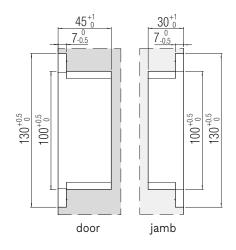
Test specifications:

- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.
- **With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

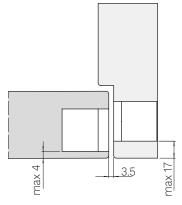
Standard application



Milling door/jamb



Installation of Hinge NOT centered on the door leaf



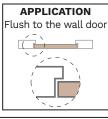


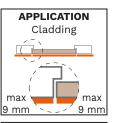
MADE IN ITALY

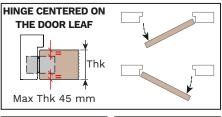


K DISTANCE

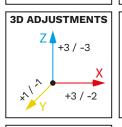








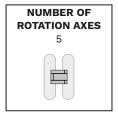




K-max 9 mm







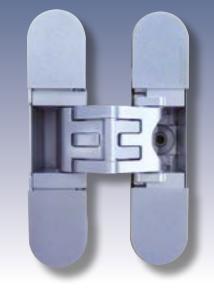


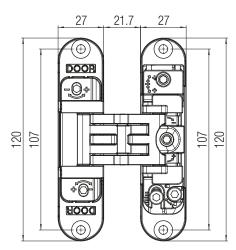


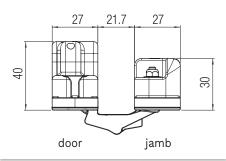
^{*}Tested with door closer models most frequently used on the market.



Classic Series







Fin	ishing
Colour	Item number.
Polished chrome	K 2700 CL DXSX
Satin chrome	K 2700 CS DXSX
Satin nickel	K 2700 NS DXSX
Polished gold	K 2700 OR DXSX
Black	K 2700 NO DXSX

For other colours please ask Krona Koblenz for feasibility



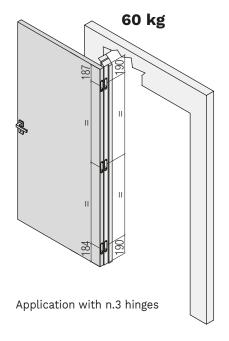


	K2700	- 60	Kg - N.:	3 hing	es								
	2000		60	60	60	60	60	59	57	54	52	50	48
*	1950		60	60	60	60	60	58	55	53	51	49	47
* (-	1900		60	60	60	60	59	56	54	52	49	47	46
(mm)**	1850		60	60	60	60	58	55	52	50	48	46	44
	1800		60	60	60	59	56	54	51	49	47	45	43
spacing	1750		60	60	60	57	55	52	50	47	46	44	42
pa	1700		60	60	59	56	53	51	48	46	44	42	41
	1650		60	60	57	54	52	49	47	45	43	41	40
Hinge	1600		60	60	55	53	50	48	45	43	42	40	38
エ	1550		60	60	54	51	48	46	44	42	40	39	37
	1500		60	59	52	49	47	45	43	41	39	37	36
	1450		60	57	50	48	45	43	41	39	38	36	35
	1730	60											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Doo	r leaf	width	(mm)	k*				

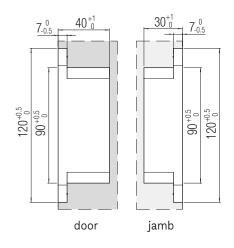
Test specifications:

- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.
- **With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

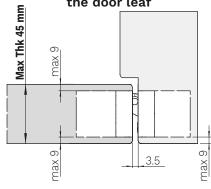
Standard application



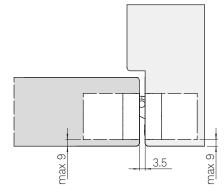
Milling door/jamb



Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf



The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

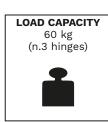


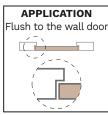
Ku-Bi KUBICA Twist H2000

MADE IN ITALY

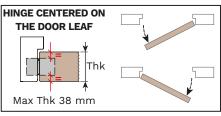


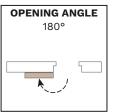
K DISTANCE

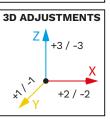










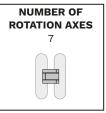


K-max 4 mm

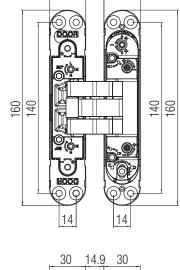






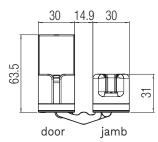






14.9

Classic Series



Finishing					
Colour	Item number.				
atin chrome	K 2000 CS HD				
Satin nickel	K 2000 NS HD				

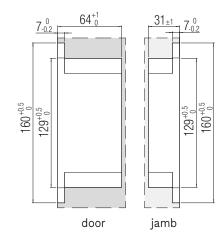
For other colours please ask Krona Koblenz for





Krona Koblenz

Milling door/jamb



	K2000) - 60	Kg - N	.3 hin	ges				
	2000		60	60	60	60	60	59	57
	1950		60	60	60	60	60	58	55
*	1900		60	60	60	60	59	56	54
Έl	1850		60	60	60	60	58	55	52
spacing (mm)**	1800		60	60	60	59	56	54	51
<u>ش</u>	1750		60	60	60	57	55	52	50
ig	1700		60	60	59	56	53	51	48
sb	1650		60	60	57	54	52	49	47
ge	1600		60	60	55	53	50	48	45
Hinge	1550		60	60	54	51	48	46	44
_	1500		60	59	52	49	47	45	43
	1450		60	57	50	48	45	43	41
	1730	60							
		900	700	800	900	950	1000	1050	1100
	Door leaf width (mm)**								

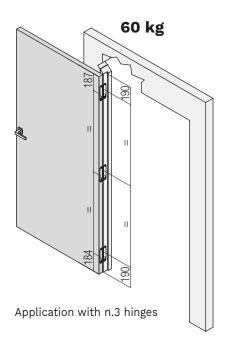
Load capacity table (see the reading guide at page 12)

Test specifications:

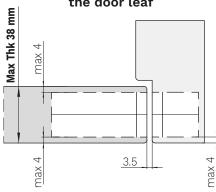
• 3 hinges: Hinge spacing 1730 mm - Door leaf width 900 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

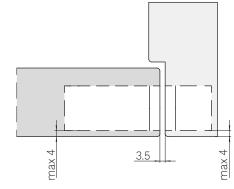
Standard application



Installation of Hinge centered on the door leaf



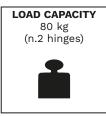
Installation of Hinge NOT centered on the door leaf

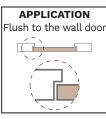


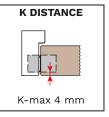
KUBICA K5080

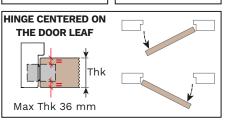
MADE IN ITALY

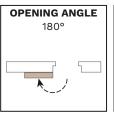


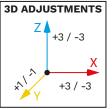




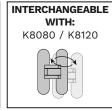




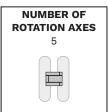
















Suitable for high opening and closing enviroment



ϵ	Krona Koblenz SpA Via Romero, 1 47853 Coriano				1	8			
0757	ETA-17/0575 DdP/DoP-Nr. 003ITA/CPR/2018-02-01	3	7	4	1	1	4	0	11
0757-CPR-229EAD-9000283-2-2	HINGES DO NOT CONTAIN HARMFUL SUBSTANCES		KI	JΒ	IC/	١K	508	30	



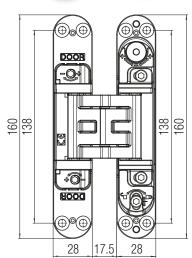


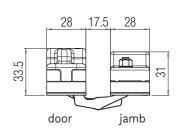


*Tested with door closer models most frequently used on the market.









Fir	nishing
Colour	Item number.
Anthracite grey	K 5080 AN
Antique bronze	K 5080 BA
Satin chrome	K 5080 CS DXSX
Satin nickel	K 5080 NS DXSX
Polished gold	K 5080 OR DXSX
Satin gold	K 5080 OS DXSX
Bronze	K 5080 BR DXSX
Black	K 5080 NR

For other colours please ask Krona Koblenz for feasibility



Krona Koblenz

Load capacity table (see the reading guide at page 12)

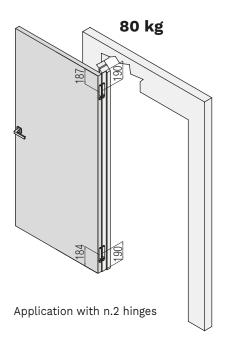
	K5080	0 - 80	Kg - N.:	2 hinge	es								
	2000		80	80	80	80	80	80	80	80	80	77	74
.	1950		80	80	80	80	80	80	80	80	78	75	72
*	1900		80	80	80	80	80	80	80	79	76	73	70
(mm)**	1850		80	80	80	80	80	80	80	77	74	71	68
	1800		80	80	80	80	80	80	79	75	72	69	67
<u> </u>	1750		80	80	80	80	80	80	77	73	70	67	65
spacing	1700		80	80	80	80	80	78	74	71	68	65	63
g	1650		80	80	80	80	79	76	72	69	66	63	61
	1600		80	80	80	80	77	73	70	67	64	62	59
Hinge	1550		80	80	80	78	75	71	68	65	62	60	57
피	1500		80	80	80	76	72	69	66	63	60	58	56
	1450		80	80	78	73	70	66	63	61	58	56	54
	1540	80											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					Dooi	r leaf	width	(mm)*	*				

Test specifications:

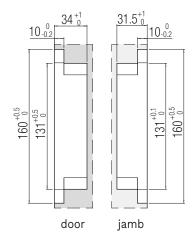
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

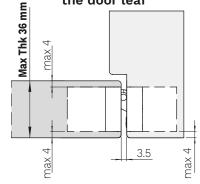
Standard application



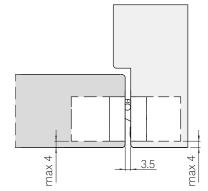
Milling door/jamb



Installation of Hinge centered on the door leaf



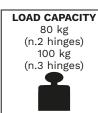
Installation of Hinge NOT centered on the door leaf



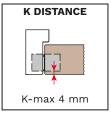


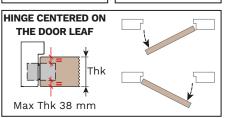
MADE IN ITALY

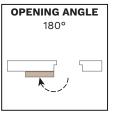


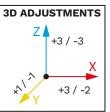












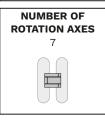






SUITABLE FOR

















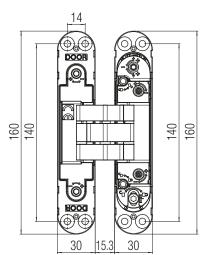
CE	Krona Koblenz SpA Via Romero, 1 47853 Coriano				2	4			
0757	ETA-11/0477 DdP/DoP-Nr. 001ITA/CPR/2024-06-07	3	7	4	1	1	4	0	11
0757-CPR-229EAD-9000283-1-4	HINGES DO NOT CONTAIN HARMFUL SUBSTANCES		K	UE	317	K7	80	0	

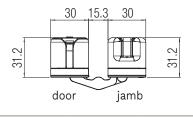


^{*}Tested with door closer models most frequently used on the market.









	Finishing	
Colour	Item number. standard	Item number. magnetic
Antique bronze	K 7080 BA	
Satin chrome	K 7080 CS HD	K 7080 CS HD CM
Umbra grey	K 7080 GO HD	
Satin nickel	K 7080 NS HD	
Polished gold	K 7080 OL HD	
White	K 7080 BI HD	
Black	K 7080 NO HD	K 7080 NO HD CM

For other colours please ask Krona Koblenz for feasibility



	2000 1950	- 80	80 80	80 78	77 75	74 72							
	1900 1850 1800		80 80 80	80 80 80	80 80 80	80 80 80	80 80 80	80 80 80	80 80 79	79 77 75	76 74 72	73 71 69	70 68
0	1750 1700		80 80	80 80	80 80	80 80	80	80 78	79 77 74	73 71	70 68	67 65	67 65
2	1650		80	80	80	80	79 77	76	72	69	66	63	63 61
0	1600 1550		80 80	80 80	80	78 78	77 75	73 71	70 68	67 65	64 62	62 60	59 57
•	1500 1450		80 80	80 80	80 78	76 73	72 70	69 66	66 63	63 61	60 58	58 56	56 54
	1540	80 926		800	900	950	1000	1050	1100	1150	1200	1250	1300
•	Door leaf width (mm)**												

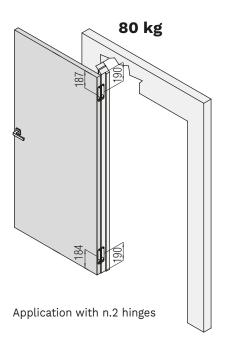
	K7080	- 100	Kg - N	.3 hin	ges								
	2000		100	100	100	100	100	99	95	90	87	83	80
	1950		100	100	100	100	100	97	92	88	85	81	78
*	1900		100	100	100	100	99	94	90	86	82	79	76
(mm)**	1850		100	100	100	100	96	92	87	84	80	77	74
	1800		100	100	100	99	94	89	85	81	78	75	72
spacing	1750		100	100	100	96	91	87	83	79	76	73	70
Jac	1700		100	100	98	93	88	84	80	77	74	71	68
	1650		100	100	95	90	86	82	78	75	72	69	66
Hinge	1600		100	100	92	88	83	79	76	72	69	67	64
훈	1550		100	100	90	85	81	77	73	70	67	65	62
	1500		100	98	87	82	78	74	71	68	65	62	60
	1450		100	94	84	79	75	72	69	66	63	60	58
	1730	100											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
		·	·	·	Doo	r leaf	width	(mm)	**				

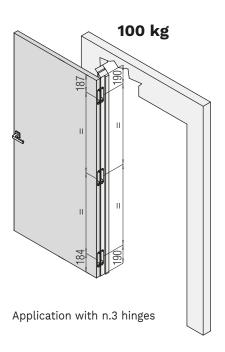
Test specifications:

Hinge spacing (mm)**

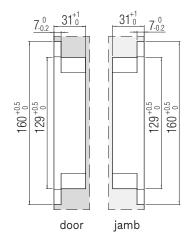
- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

Standard application

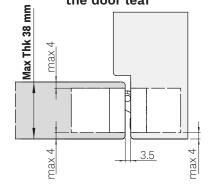




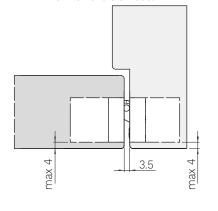
Milling door/jamb



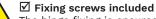
Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf







The hinge fixing is ensured by using the fixing screws indicated in the hinge assembly instructions.

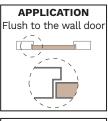
^{**}With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

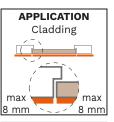


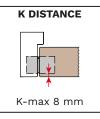
ross8 K2810



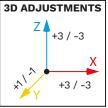


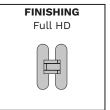






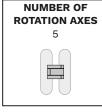










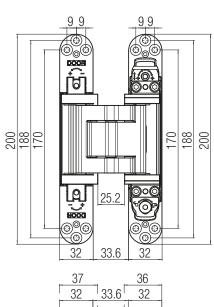


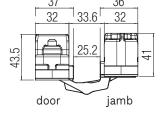
Suitable for high opening and closing enviroment





Classic Series





Finishing

Colour	Item number.
Polished chrome	K 2810 CL
Satin chrome	K 2810 CS
Jmbra grey	K 2810 GO
Satin nickel	K 2810 NS
Polished gold	K 2810 OL
atin gold	K 2810 OS
ronze	K 2810 BR
Vhite	K 2810 BI
lack	K 2810 NO

For other colours please ask Krona Koblenz for feasibility



Milling door/jamb

	K28	10 - 1	00 Kg -	N.2 h	inges								
	2000		100	100	100	100	100	100	100	100	100	96	93
1.	1950		100	100	100	100	100	100	100	100	98	94	90
* *	1900		100	100	100	100	100	100	100	99	95	91	88
(mm)**	1850		100	100	100	100	100	100	100	97	93	89	86
<u>E</u>	1800		100	100	100	100	100	100	98	94	90	87	83
ع	1750		100	100	100	100	100	100	96	92	88	84	81
spacing	1700		100	100	100	100	100	97	93	89	85	82	79
g	1650		100	100	100	100	99	94	90	86	83	79	76
	1600		100	100	100	100	96	92	87	84	80	77	74
Hinge	1550		100	100	100	98	93	89	85	81	78	75	72
'=	1500		100	100	100	95	90	86	82	78	75	72	69
	1450		100	100	97	92	87	83	79	76	73	70	67
	1540	100											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
					D	oor lea	af widt	h (mm)**				

43.5 10 0.5 16+0.5 157 +0.5 door jamb

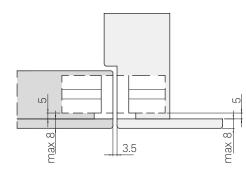
Test specifications:

• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

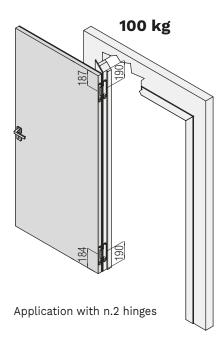
Load capacity table (see the reading guide at page 12)

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

Installation of Hinge NOT centered on the door leaf



Standard application



The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

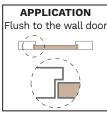
80 200

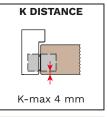
Classic Series

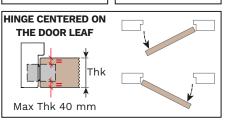
Ku•Bi7 H7120 MADE IN ITALY

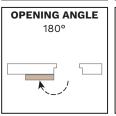


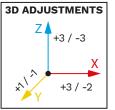








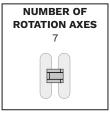














CE

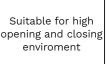


24

4 7 6 1 1 4 1 13

KUBI7 K7120

SUITABLE FOR





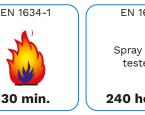


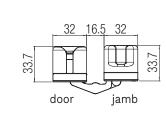
ETA-11/0477

HINGES DO NOT CONTAIN HARMFUL SUBSTANCES









HOOD

32

200



	Finishing	
Colour	Item number. standard	Item number. magnetic
Antique bronze	K 7120 BA	
Satin chrome	K 7120 CS HD	K 7120 CS HD CM
Umbra grey	K 7120 GO HD	
Satin nickel	K 7120 NS HD	
Black	K 7120 NO HD	K 7120 NO HD CM

For other colours please ask Krona Koblenz for feasibility



	K7120 2000	- 120	Kg - N.:	2 hing 120	es 120	120	120	120	120	120	120	115	111
	1950		120	120	120	120	120	120	120	120	117	113	108
	1900		120	120	120	120	120	120	120	119	114	110	105
`	1850		120	120	120	120	120	120	120	116	111	107	103
,	1800		120	120	120	120	120	120	118	113	108	104	100
	1750		120	120	120	120	120	120	115	110	105	101	97
	1700		120	120	120	120	120	117	112	107	102	98	94
-	1650		120	120	120	120	119	113	108	104	99	95	92
	1600		120	120	120	120	115	110	105	100	96	92	89
이	1550		120	120	120	118	112	107	102	97	93	89	86
	1500		120	120	120	114	108	103	98	94	90	87	83
	1450		120	120	116	110	105	100	95	91	87	84	80
	1540	120											
┚┃		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**												

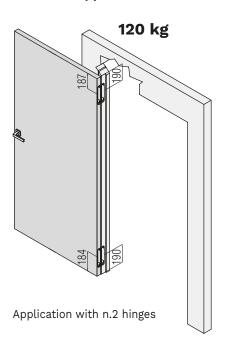
	K7120	- 140	Kg - N	.3 hing	es								
	2000		140	140	140	140	140	139	132	127	121	117	112
	1950		140	140	140	140	140	135	129	123	118	114	109
*	1900		140	140	140	140	138	132	126	120	115	111	106
(mm)**	1850		140	140	140	140	135	128	122	117	112	108	104
	1800		140	140	140	138	131	125	119	114	109	105	101
ing	1750		140	140	140	134	127	121	116	111	106	102	98
spacing	1700		140	140	138	130	124	118	113	108	103	99	95
	1650		140	140	134	126	120	114	109	104	100	96	92
Hinge	1600		140	140	129	123	117	111	106	101	97	93	90
풀	1550		140	140	125	119	113	108	103	98	94	90	87
	1500		140	137	121	115	109	104	99	95	91	87	84
	1450		140	132	117	111	106	101	96	92	88	84	81
	1730	140											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
			·		Doo	r leaf	width	(mm)	* *				

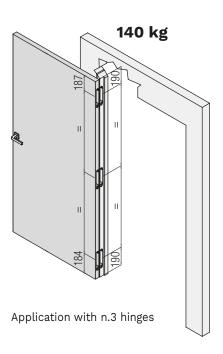
Test specifications:

Hinge spacing (mm)**

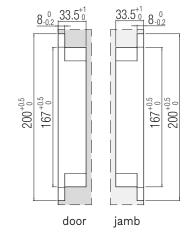
- 2 hinges: Hinge spacing 1540 mm Door leaf width 926 mm Opening angle 0°-90°.
- 3 hinges: Hinge spacing 1730 mm Door leaf width 900 mm Opening angle 0°-90°.

Standard application

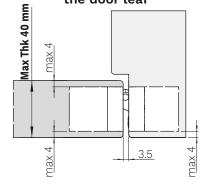




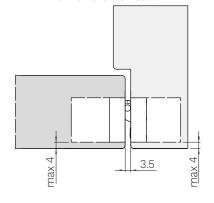
Milling door/jamb



Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf









The hinge fixing is ensured by using the fixing screws indicated in the hinge assembly instructions.

^{**}With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

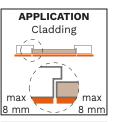


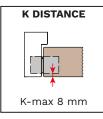
ross8 K2816

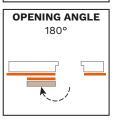
HINGE MATERIAL Zamak

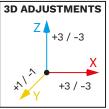


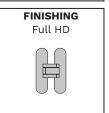






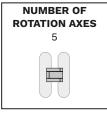






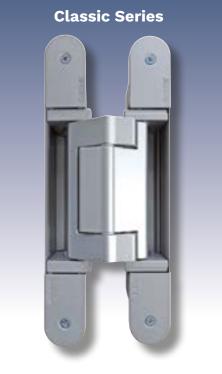


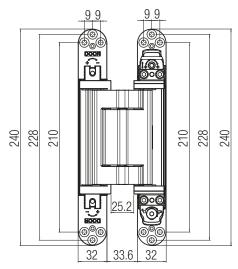


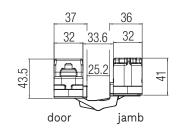


Suitable for high opening and closing enviroment









Fin	ishing
Colour	Item number.
Polished chrome	K 2816 CL
Satin chrome	K 2816 CS
Satin nickel	K 2816 NS
Bronze	K 2816 BR
White	K 2816 BI
Black	K 2816 NO

For other colours please ask Krona Koblenz for feasibility

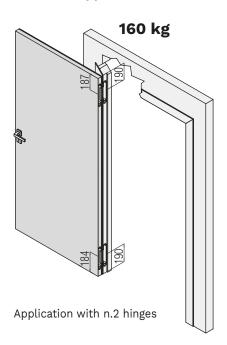
	K28	16 - 1	60 Kg -	N.2 h	inges								
	2000		160	160	160	160	160	160	160	160	160	154	148
1.	1950		160	160	160	160	160	160	160	160	156	150	144
* <u>*</u>	1900		160	160	160	160	160	160	160	159	152	146	141
(mm)**	1850		160	160	160	160	160	160	160	155	148	142	137
<u> ٤</u>	1800		160	160	160	160	160	160	157	151	144	139	133
عو	1750		160	160	160	160	160	160	153	146	140	135	130
spacing	1700		160	160	160	160	160	156	149	142	136	131	126
g	1650		160	160	160	160	159	151	144	138	132	127	122
	1600		160	160	160	160	154	147	140	134	128	123	118
Hinge	1550		160	160	160	157	149	142	136	130	124	119	115
'=	1500		160	160	160	152	144	137	131	125	120	115	111
	1450		160	160	155	147	140	133	127	121	116	112	107
	1540	160											
		926	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**												

Test specifications:

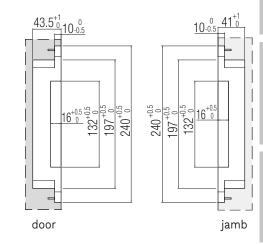
• 2 hinges: Hinge spacing 1540 mm - Door leaf width 926 mm - Opening angle 0°-90°.

 $\star\star$ With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

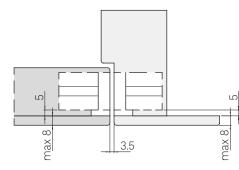
Standard application



Milling door/jamb



Installation of Hinge NOT centered on the door leaf



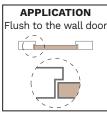
The hinge fixing is ensured by using the fixing screws indicated in our hinge assembly instructions.

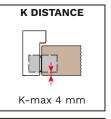


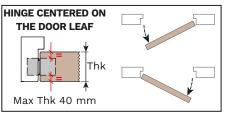
MADE IN ITALY

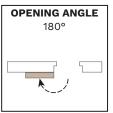


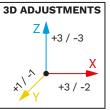








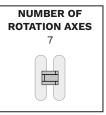












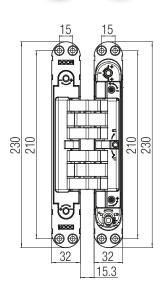


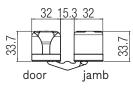






Classic Series





Fir	nishing
Colour	Item number.
Antique bronze	K 7200 BA
Satin chrome	K 7200 CS HD
Satin nickel	K 7200 NS HD
Polished gold	K 7200 OR HD
Black	K 7200 NO HD

For other colours please ask Krona Koblenz for





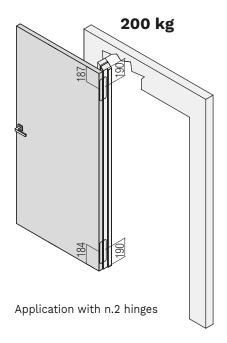
	K7200	- 200) Kg - N	I.2 hin	ges								
	2000		200	200	200	200	200	198	189	181	173	166	160
	1950		200	200	200	200	200	193	184	176	169	162	156
*	1900		200	200	200	200	198	188	180	172	165	158	152
**(mm)	1850		200	200	200	200	192	183	175	167	160	154	148
<u>E</u>	1800		200	200	200	197	187	178	170	163	156	150	144
اص	1750		200	200	200	192	182	173	166	158	152	146	140
spacing	1700		200	200	197	186	177	168	161	154	147	142	136
8	1650		200	200	191	181	172	164	156	149	143	137	132
	1600		200	200	185	175	166	159	151	145	139	133	128
Hinge	1550		200	200	179	170	161	154	147	140	134	129	124
'王	1500		200	195	173	164	156	149	142	136	130	125	120
	1450		200	189	168	159	151	144	137	131	126	121	116
	1730	200											
		900	700	800	900	950	1000	1050	1100	1150	1200	1250	1300
	Door leaf width (mm)**												

Test specifications:

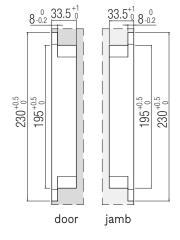
• 2 hinges: Hinge spacing 1730 mm - Door leaf width 900 mm - Opening angle 0°-90°.

**With door dimensions and max opening angle different from the tested configuration and/or with the application of other devices such as, for example, door closers/bumpers/emergency handle/dropdown seal/etc. refer to the "Installation Examples". Please note that testing for these configurations is under customer's responsibility. We specify that the combinations are the result of interpolation and not of real tests, which remain under the customer's responsibility.

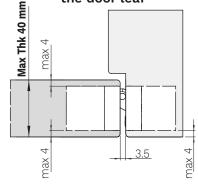
Standard application



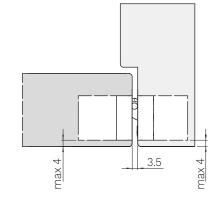
Milling door/jamb

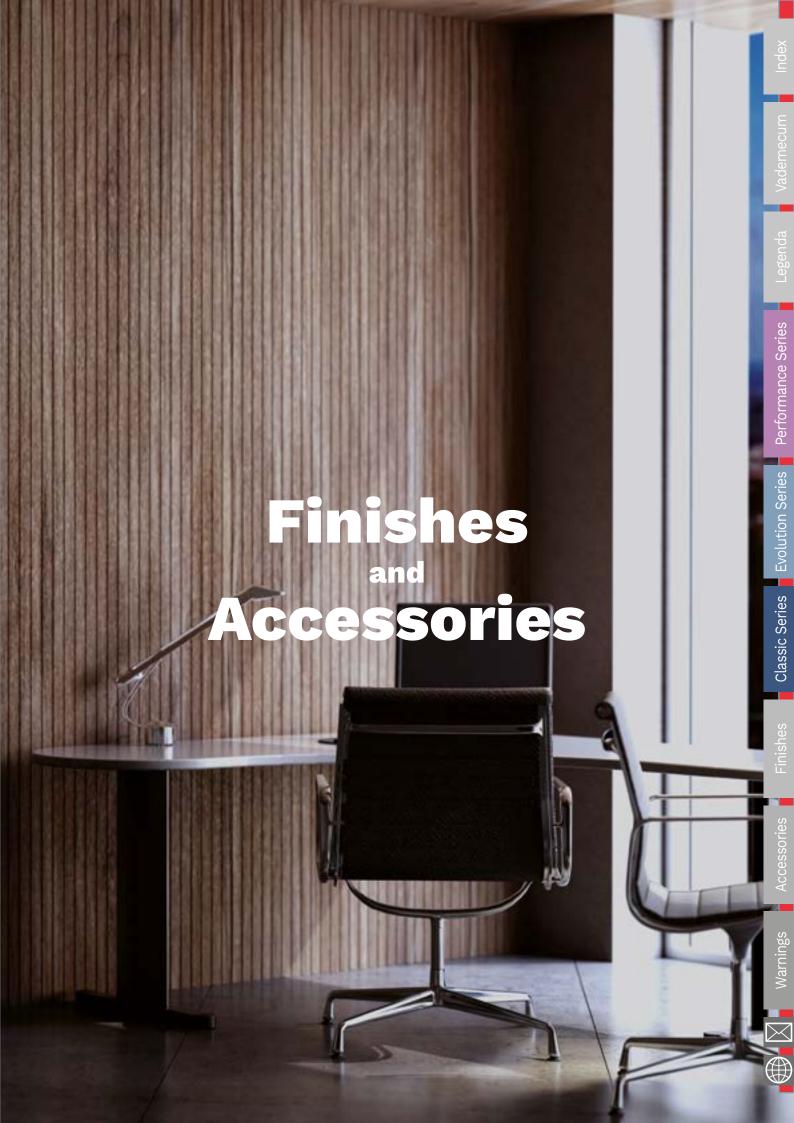


Installation of Hinge centered on the door leaf



Installation of Hinge NOT centered on the door leaf





COVER CAPS FINISHES AND SPARE PARTS

FINISH SAMPLES



Polished chrome

K 8060 CL HD



Satin chrome

K 8060 CS HD



Satin steel

K 7316 AS



Polished nickel

K 6200 NL HD



Satin nickel

K 8060 NS HD



Polished gold

K 8060 OL HD



Satin gold

K 6400 OS



Polished brass

K 8060 OTL HD



Bronze

K 8060 BR HD



Brushed bronze

K 8060 BS HD



Imperial bronze

K 6400 IBU



Anthracite grey

K 6200 AN HD



Antique bronze

K 7080 BA



Umbra grey

K 7080 GO HD



Black K 8060 NO HD



White

K 8060 BI HD

COVER CAPS SPARE PARTS

Colour	Item number. standard	Item number. magnetic
Polished chrome	K 800 COVER CL	K 800 COVER CL CM
Satin chrome	K 800 COVER CS	K 800 COVER CS CM
Satin nickel	K 800 COVER NS	K 800 COVER NS CM
Polished gold	K 800 COVER OL	K 800 COVER OL CM
Bronze	K 800 COVER BR	K 800 COVER BR CM
Brushed bronze	K 800 COVER BS	
Polished brass	K 800 COVER OTL	K 800 COVER OTL CM
White	K 800 COVER BI	K 800 COVER BI CM
Black	K 800 COVER NO	K 800 COVER NO CM

Colour	Item number. standard	Item number. magnetic
Polished chrome	K 806 COVER CL	K 806 COVER CL CM
Satin chrome	K 806 COVER CS	K 806 COVER CS CM
Satin nickel	K 806 COVER NS	K 806 COVER NS CM
Polished gold	K 806 COVER OL	K 806 COVER OL CM
Satin gold	K 806 COVER OS	
Bronze	K 806 COVER BR	K 806 COVER BR CM
Brushed bronze	K 806 COVER BS	K 806 COVER BS CM
Polished brass	K 806 COVER OTL	K 806 COVER OTL CN
Satin brass	K 806 COVER OTS	
White	K 806 COVER BI	K 806 COVER BI CM
Black	K 806 COVER NO	K 806 COVER NO CM

Aton	nika Karakte	r K8080
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 808 COVER CL	K 808 COVER CL CM
Satin chrome	K 808 COVER CS	K 808 COVER CS CM
Satin nickel	K 808 COVER NS	K 808 COVER NS CM
Polished gold	K 808 COVER OL	K 808 COVER OL CM
Bronze	K 808 COVER BR	K 808 COVER BR CM
Brushed bronze	K 808 COVER BS	K 808 COVER BS CM
Polished brass	K 808 COVER OTL	K 808 COVER OTL CM
White	K 808 COVER BI	K 808 COVER BI CM
Black	K 808 COVER NO	K 808 COVER NO CM
	Cover with scr	ews
Satin chrome	K 808 COVER CS CV	
Satin nickel	K 808 COVER NS CV	
Black	K 808 COVER NO CV	

Atomika Karakter K8120						
Colour	Item number. standard	Item number. magnetic				
Satin chrome	K 808 COVER CS	K 808 COVER CS CM				
Black	K 808 COVER NO	K 808 COVER NO CM				
	Cover with scr	ews				
Satin chrome	K 808 COVER CS CV					
Black	K 808 COVER NO CV					

KuBi7 Kinox K7316				
Colour Item number. standard				
over with screws				
K 731 COVER AS CV				

Kombi Hybrid K1019					
Item number. standard	Item number. magnetic				
K 1019 COVER CL	K 1019 COVER CL CM				
K 1019 COVER CS	K 1019 COVER CS CM				
K 1019 COVER NS	K 1019 COVER NS CM				
K 1019 COVER OL	K 1019 COVER OL CM				
K 1019 COVER OS	K 1019 COVER OS CM				
K 1019 COVER BR	K 1019 COVER BR CM				
K 1019 COVER BI	K 1019 COVER BI CM				
K 1019 COVER NO	K 1019 COVER NO CM				
	Item number. standard K 1019 COVER CL K 1019 COVER CS K 1019 COVER NS K 1019 COVER OL K 1019 COVER OL K 1019 COVER BR K 1019 COVER BI				

Kombi Hybrid K1019 26		1019 26
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 26 COVER CS	
Satin nickel	K 1019 26 COVER NS	
White	K 1019 26 COVER BI	
Black	K 1019 26 COVER NO	

Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 30 COVER CS	
Satin nickel	K 1019 30 COVER NS	
White	K 1019 30 COVER BI	
Black	K 1019 30 COVER NO	

Kombi Hybrid K1019 34		
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 34 COVER CS	
Satin nickel	K 1019 34 COVER NS	
Polished gold	K 1019 34 COVER OL	
White	K 1019 34 COVER BI	
Black	K 1019 34 COVER NO	

Kombi Hybrid K1060		
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 COVER CS	
Satin nickel	K 1019 COVER NS	
White	K 1019 COVER BI	
Black	K 1019 COVER NO	

Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 26 COVER CS	
Satin nickel	K 1019 26 COVER NS	
White	K 1019 26 COVER BI	
Black	K 1019 26 COVER NO	

Kombi Hybrid K1060 30		
Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 30 COVER CS	
Satin nickel	K 1019 30 COVER NS	
White	K 1019 30 COVER BI	
Black	K 1019 30 COVER NO	
-		

Colour	Item number. standard	Item number. magnetic
Satin chrome	K 1019 34 COVER CS	
atin nickel	K 1019 34 COVER NS	
White	K 1019 34 COVER BI	
Black	K 1019 34 COVER NO	

Kubica K24	60
Item number. standard	Item number. magnetic
K 246 COVER CS	K 246 COVER CS CM
K 246 COVER NS	K 246 COVER NS CM
K 246 COVER OL	
K 246 COVER OS	
K 246 COVER BR	K 246 COVER BR CM
K 246 COVER BI	K 246 COVER BI CM
K 246 COVER NO	K 246 COVER NO CM
	Item number. standard K 246 COVER CS K 246 COVER NS K 246 COVER OL K 246 COVER OS K 246 COVER BR K 246 COVER BI

k	(ubica K636	0 38
Colour	Item number.	Item number. magnetic
Polished chrome	K 63 38 COVER CL	K 63 38 COVER CL CM
Satin chrome	K 63 38 COVER CS	K 63 38 COVER CS CM
Satin nickel	K 63 38 COVER NS	K 63 38 COVER NS CM
Polished gold	K 63 38 COVER OL	K 63 38 COVER OL CM
Satin gold	K 63 38 COVER OS	K 63 38 COVER OS CM
Bronze	K 63 38 COVER BR	K 63 38 COVER BR CM
Polished brass	K 63 38 COVER OTL	K 63 38 COVER OTL CM
White	K 63 38 COVER BI	K 63 38 COVER BI CM
Black	K 63 38 COVER NR	K 63 38 COVER NR CM

ŀ	Kubica K636	0 45
Colour	Item number. standard	Item number. magnetic
Polished chrome		K 63 45 COVER CL CM
Satin chrome	K 63 45 COVER CS	K 63 45 COVER CS CM
Satin nickel	K 63 45 COVER NS	K 63 45 COVER NS CM
Polished gold		K 63 45 COVER OL CM
Satin gold	K 63 45 COVER OS	K 63 45 COVER OS CM
Bronze	K 63 45 COVER BR	K 63 45 COVER BR CM
Polished brass		K 63 45 COVER OTL CM
White	K 63 45 COVER BI	K 63 45 COVER BI CM
Black	K 63 45 COVER NR	K 63 45 COVER NR CM

	Kubica K27	60
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 2760 COVER CL	K 2760 COVER CL CM
Satin chrome	K 2760 COVER CS	K 2760 COVER CS CM
Satin nickel	K 2760 COVER NS	K 2760 COVER NS CM
Polished gold	K 2760 COVER OL	K 2760 COVER OL CM
Satin gold	K 2760 COVER OS	
Bronze	K 2760 COVER BR	K 2760 COVER BR CM
Brushed bronze	K 2760 COVER BS	
White	K 2760 COVER BI	K 2760 COVER BI CM
Black	K 2760 COVER NO	K 2760 COVER NO CM



Kubica K2780	
Item number. standard	Item number magnetic
K 2760 COVER CS	
K 2760 COVER BI	
K 2760 COVER NO	
	Item number. standard K 2760 COVER CS K 2760 COVER BI

ŀ	Kubica K638	0 38
Colour	Item number. standard	Item number. magnetic
Polished chrome	K 63 38 COVER CL	
Satin chrome	K 63 38 COVER CS	
Satin nickel	K 63 38 COVER NS	·
Polished gold	K 63 38 COVER OL	
Satin gold	K 63 38 COVER OS	
Bronze	K 63 38 COVER BR	
Polished brass	K 63 38 COVER OTL	
White	K 63 38 COVER BI	
Black	K 63 38 COVER NR	

Colour	Item number. standard	Item number. magnetic
Satin chrome	K 63 45 COVER CS	
Satin nickel	K 63 45 COVER NS	
Satin gold	K 63 45 COVER OS	
Bronze	K 63 45 COVER BR	
White	K 63 45 COVER BI	
Black	K 63 45 COVER NR	

Colour Item number. standard Satin chrome K 61 COVER CS HD White K 61 COVER BI HD	Kubikina New K6100	
	Colour	Item number. standard
White K 61 COVER BI HD	Satin chrome	K 61 COVER CS HD
	White	K 61 COVER BI HD
Black K 61 COVER NO HD	Black	K 61 COVER NO HD

Kubica I	Kubica KubiCenter K6400	
Colour	Item number. standard	
Satin chrome	K 64 COVER CS	
Satin nickel	K 64 COVER NS	
Satin gold	K 64 COVER OS	

KuBi7 K7000	
Colour	Item number. standard
Satin chrome	K 70 COVER CS
Satin nickel	K 70 COVER NS
Polished gold	K 70 COVER OR
Black	K 70 COVER NR

Kubica K6200	
Item number. standard	
K 62 COVER CL	
K 62 COVER CS	
K 62 COVER NS	
K 62 COVER OR	
K 62 COVER BR	
K 62 COVER NR	

Kubica I	KubiKuadra K3000
Colour	Item number. standard
Satin chrome	K 30 COVER CS
Satin nickel	K 30 COVER NS
Polished gold	K 30 COVER OR

olour	Item number. standard
olished chrome	K 67 COVER CL
Satin chrome	K 67 COVER CS
Satin nickel	K 67 COVER NS
Polished gold	K 67 COVER OR
lack	K 67 COVER NO
Cov	er with screws
atin chrome	K 67 COVER CS CV
atin nickel	K 67 COVER NS CV
olished gold	K 67 COVER OR CV

Kubica K6300		
Colour	Item number. standard	
Satin chrome	K 6300 COVER CS	
Satin nickel	K 6300 COVER NS	

Kubica 27 K2700	
Colour	Item number. standard
Polished chrome	K 27 COVER CL
Satin chrome	K 27 COVER CS
Satin nickel	K 27 COVER NS
Polished gold	K 27 COVER OR

Colour	Item number. standard
Satin chrome	K 708 COVER CS
Satin nickel	K 708 COVER NS

Colour	Item number. standard
otour	item number. Standard
Cov	er with screws
Antique bronze	K 508 COVER BA CV
Satin chrome	K 508 COVER CS CV
Satin nickel	K 508 COVER NS CV
Polished gold	K 508 COVER OR CV
Bronze	K 508 COVER BR CV
Black	K 508 COVER NR CV

KuBi7 K7080		
Colour	Item number. standard	
Antique bronze	K 708 COVER BA	
Satin chrome	K 708 COVER CS	
Satin nickel	K 708 COVER NS	
Polished gold	K 708 COVER OR	
White	K 708 COVER BI	
Imperial bronze	K 708 COVER IBU	

Kross8 100 K2810	
Colour	Item number. standard
Co	ver with screws
Satin chrome	K 28 COVER CS CV
Satin nickel	K 28 COVER NS CV
Bronze	K 28 COVER BR CV
Black	K 28 COVER NO CV

Colour	Item number. standard
Satin chrome	K 712 COVER CS
Satin nickel	K 712 COVER NS

Kross8 160 K2816	
Colour Item number. standard	
Cover with screws	
Satin chrome	K 28 COVER CS CV
Satin nickel	K 28 COVER NS CV
Bronze	K 28 COVER BR CV
Black	K 28 COVER NO CV

KuBi7 K7200	
Colour	Item number. standard
Satin chrome	K 712 COVER CS
Satin nickel	K 712 COVER NS

SPACERS MAGNETIC COVER

Model	Item number.
Atomika K 8000	K 800 D CM
Atomika Slim K 8060	K 806 D CM
Atomika Karakter K8080 / K8120	K 808 D CM
Kombi Hybrid K1019 / K1060	K 1019 D CM
Kubica K2460	K 246 D CM
Kubica K2760 / K2780	K 276 D CM
Kubica K6360 38 / K6380 38	K 6338 D CM



ACCESSORIES

UNIVERSAL JIG

An accessory made of aluminum and steel for manual milling of the door leaf. To be used together with a template corresponding to the hinge model to install.

	Item number.
Universal jig	K.DIMA



TEMPLATES

Hinge	Item number.	Ø L	0
Atomika K8000	K.800	16 mm	30 mm
Atomika Slim K8060	K.806	16 mm	30 mm
Atomika Karakter K8080	K.508	16 mm	30 mm
Atomika Karakter K8120	K.508	16 mm	30 mm
KuBi7 KINOX K7316	K.708	16 mm	30 mm
Kombi Hybrid K1019	K.100	16 mm	30 mm
Kombi Hybrid K1060	K.100	16 mm	30 mm
Kubica K6360 38	K.636 38	16 mm	30 mm
Kubica K6360 45	K.636 45	16 mm	30 mm
Kubica K6380 38	K.636 38	16 mm	30 mm
Kubica K6380 45	K.636 45	16 mm	30 mm
Kubica K2760	K.276	16 mm	30 mm
Kubica K2780	K.276	16 mm	30 mm
Kubica K2460	K.240	16 mm	30 mm
Kubikina New K6100	K.610	10 mm	30 mm
Kubica K5080	K.508	16 mm	30 mm
Kubica K6200	K.620	16 mm	30 mm
Kubica K6700	K.670	16 mm	30 mm
Kubica K6300	K.630	12 mm	30 mm
Kubica 27 K2700	K.270	16 mm	30 mm
Kubica KubiKuadra K3000	K.300	16 mm	30 mm
Kubica KubiCenter K6400	K.640	16 mm	30 mm
KuBi7 K7000	K.700	16 mm	30 mm
KuBi7 K7080	K.708	16 mm	30 mm
KuBi7 K7120	K.712	16 mm	30 mm
KuBi7 K7200	K.720	16 mm	30 mm
KuBi7 Kubica Twist K2000	K.708	16 mm	30 mm
KROSS8 100 K2810	K.2810	16 mm	30 mm
KROSS8 160 K2816	K.2816	24 mm	30 mm
	Recommended of	cutters	
Ø 16 mm	L = 110 mm	CMT 177.161.11	
Ø 12 mm	L = 100 mm	CMT 177.121.11	
Ø 10 mm	L = 90 mm	CMT 177.100.11	



RECEIVERS

An accessory for fixing hinges to steel frames.

Hinge	Item number.
Atomika K8000	K 800 TASCA
Atomika Slim K8060	K 806 TASCA
Atomika Karakter K8080	K 508 TASCA
Atomika Karakter K8120	K 508 TASCA
Kubica K2460	K 240 TASCA
Kubica K5080	K 508 TASCA
Kubica K6200	K 620 TASCA
KuBi7 K7000	K 700 TASCA
KuBi7 K7080	K 708 TASCA
KuBi7 K7120	K 712 TASCA
KuBi7 K7200	K 720 TASCA
KuBi7 Kubica Twist K2000	K 708 TASCA

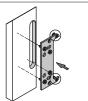


ADJUSTABLE PLATE

A suitable accessory to strengthen the fixing of the hinge on the door frame with the possibility of depth adaptation.

Solution 1: a plate with an integrated adjustment screw

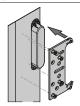
Hinge	Item number.
Kubica K2460	K 240 STAFFA R PATENTED
Kubica K5080	K 508 STAFFA R PATENTED
Atomika Karakter K8080	K 508 STAFFA R PATENTED
Atomika Karakter K8120	K 508 STAFFA R PATENTED

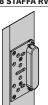




Solution 2: a plate with an integrated adjustment screw + holder (suitable for foam

Hinge	Item number.	
Kubica K2460	K 240 STAFFA RV PATENTED	
Kubica K5080	K 508 STAFFA RV PATENTED	
Atomika Karakter K8080	K 508 STAFFA RV PATENTED	
Atomika Karakter K8120	K 508 STAFFA RV PATENTED	













STANDARD FIXING PLATE

A suitable accessory to strengthen the fixing of the hinge on the door frame.

Solution 1: a plate with spacers

Hinge	Item number.	
Atomika K8000	K 800 STAFFA	
Atomika Slim K8060	K 806 STAFFA	
Atomika Karakter K8080	K 508 STAFFA	
Atomika Karakter K8120	K 508 STAFFA	
Kubica K2460	K 240 STAFFA	
Kubica K5080	K 508 STAFFA	
Kubica K6200	K 620 STAFFA	
KuBi7 K7000	K 700 STAFFA	
KuBi7 K7080	K 708 STAFFA	
KuBi7 K7120	K 712 STAFFA	
KuBi7 K7200	K 720 STAFFA	
KuBi7 Kubica Twist K2000	K 708 STAFFA	



Solution 2: a plate with spacers + holder (suitable for foam fixing)

Hinge	Item number.
Kubica K2460	K 240 STAFFA SV
Kubica K5080	K 508 STAFFA SV
Atomika Karakter K8080	K 508 STAFFA SV
Atomika Karakter K8120	K 508 STAFFA SV





COVER TOOL

A tool to make it easier:

- to remove the film from the cover caps
- to remove the cover caps from the hinge
- to restore the flaps
- to apply the aluminum cover caps on the hinges

	Item number.	
Cover Tool	K TOOL	







WARNINGS AND RECOMMENDATIONS

To ensure that the hinge works correctly, it is essential to carefully evaluate all the details of the door and the frame where it will be installed.

The installer is responsible for fixing the hinge into its milling.

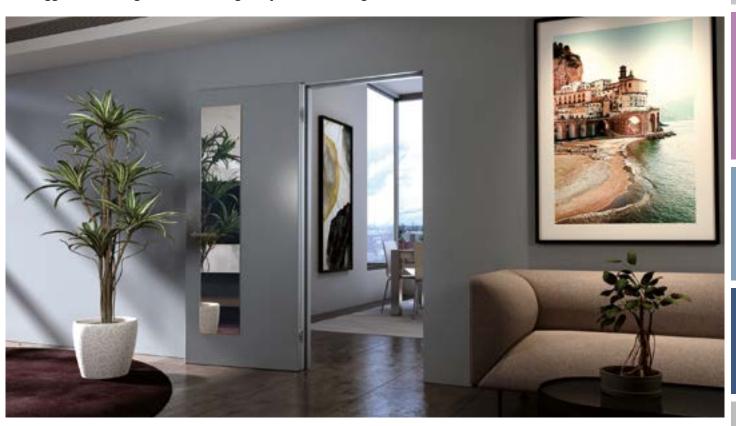
Krona Koblenz does not assume any responsibility for damage or injuries which may occur during the installation and/or the functioning checks, if due to failing to observe the assembly instructions, or caused by moving elements, such as glass doors, doors, showcases, etc.

Below you will find a series of recommendations and warnings to keep in mind.

How to calculate the door weight

The door weight must include the total of the weight of the door leaf, the hardware and any applied decorations.

⚠ In case of doors with glazing or glass inserts with the center of gravity different from its geometric center, we suggest checking the center of gravity or contacting Krona Koblenz for advice.



Frame and door fixing

For a correct frame and door fixing it is important that the jamb material and thickness are able to hold the hinge and keep it stable during the rotation of the door leaf.

The installer is responsible for the correct fixing and for checking the materials. The hinge must be stable during the rotation of the door leaf.

Furthermore, before installing the door leaf, it is recommended to check that the frame is perfectly aligned with the wall.

If the ratio between thickness and width is greater than 1/15, make sure there is no collision with the jamb during the rotation (see image 1).

image 1





Installation and adjustment

The installation and adjustment of the hinges must be performed by the qualified personnel. Refer to the assembly instructions in the package or download them from the website: www.kronakoblenz.com.

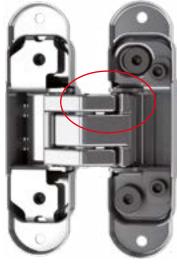


Painting / Product alterations

Krona Koblenz is not liable for any inefficiencies due to the application of paints or modifications to the hinges. Do not modify or tamper with the hinges. Do not paint. Krona Koblenz hinges are available in different colours/finishes.

Lubrication

The Krona Koblenz hinges do not require any lubrication over time thanks to the bushings made of selflubricating and anti-wear material.







⚠ Do not lubricate the hinge.

Cleaning

The cleaning of the hinge must be done with a dry and clean cloth and only applied to the external and visible parts. Do not try to clean the internal components and mechanisms.

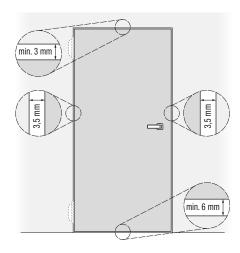
Avoid using solvents, surfactants, abrasives and creams.

For stainless steel hinges, use a specific product for steel.

Ordinary maintenance

During the ordinary maintenance of the doors, we suggest restoring the correct perimeter gaps as indicated in the Assembly Instructions. If this is not possible, check the frame squaring, the hinge fixing and the adjustments blocking (if applicable).

In order to make adjustments it is necessary to remove the cover caps first. We suggest you using the Cover Tools.





INSTALLER'S REMINDER

The hinges are the only fixing point of the door leaf and the frame and it must be carefully taken into consideration during the design and installation phases. Below you will find a list of warnings for the installer:

- Make sure the frame is square and firmly anchored to the wall before fixing the door leaf.
- For some hinge models, the fixing screws are supplied by Krona Koblenz.
- In any case, the installer must evaluate if they are suitable based on the type of material, thickness and location, as well as tighten them properly to prevent accidental unscrewing.
- Make sure that the door weight does not exceed the hinge capacity.
- Perform the adjustments following the suggested sequence "Upper-Lower-Central" without exceeding the adjustment intervals. Follow the assembly instructions or video tutorials on the Krona Koblenz YouTube channel.
- Use the adjustment wrenches in a good condition and be careful not to damage the adjustment screws.
- The screw tightening torque cannot exceed 4 Nm.
- The installation of accessories must be performed in accordance with this guide. Krona Koblenz welcomes you to have a prior evaluation.
- The ordinary product warranty is ensured only if the goods are used in a full compliance with the manufacturer's
 instructions.
- Do not lubricate the hinges.
- Do not paint the hinges.

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